2024

Product Portfolio
Professional range
Industrial range
Hardware range

polymaker

2024

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Professional range
Industrial range
Hardware range

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polymaker
For any inquiries or technical support,
please contact:
support@polymaker.com
PolyMax™
PLA
Printing Speed :
40-60mm/s
Printing Temp :
190-230°C
Bed Temp :
25-60°C
Fan:
ON
Product
Information
Net weight:750g
Spool weight:
~125g
3D printing filament
Filamento para impresión 3D
Filament pour imprimante 3D
Filamento per stampanti 3D
Filamento de impressão 3D
Пластик для 3д печати
Filament für 3D-Drucker
فتيل للطباعة ثلاثية الأبعاد
3डी प्रिंटिंग फिलामेंट
3Dプリンターフィラメント
3D 프린팅 필라멘트
3D打印线材
3D列印線材
Polymaker_3D
Polymaker_3D
polymaker_3D
Polymaker
Spool & Box made

Our Offer

Polymaker offers four kinds of 3D printing products including professional 3D printing filaments, industrial 3D printing filaments, 3D printing pellets, and related hardware to serve our customers.

Professional

The Professional range of products provide filaments with superior properties that deliver a better overall printing experience, ensuring the efficiency of 3D printers and empowering users to create strong and functional 3D printed products.

Industrial

The Industrial range of products provides engineering grade materials, these materials not only have high performance but also have high printability to unlock the use of 3D printing in multiple industries for new applications. It offers alternatives for customers in using 3D printing technology in industrial applications.

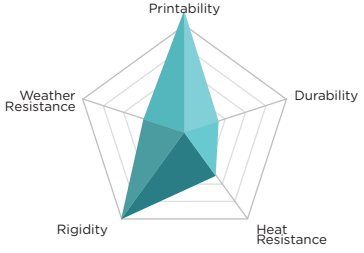
Hardware

Polymaker Hardware family offers 3D printing accessories to optimize the user experience with their filaments.

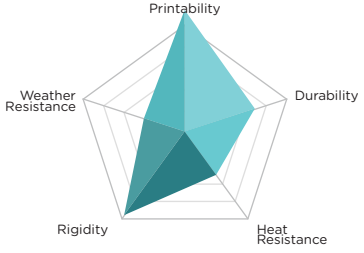
About Polymaker

Polymaker is a developer and manufacturer of 3D printing materials committed to innovation, quality and sustainability. Its award-winning product portfolio has enabled numerous of individuals and companies to **“better create and innovate”.**

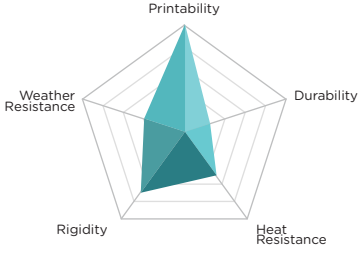
Headquartered in Changshu, China, Polymaker has multiple office locations in Shanghai, Utrecht and Houston ready to serve customers across the globe.



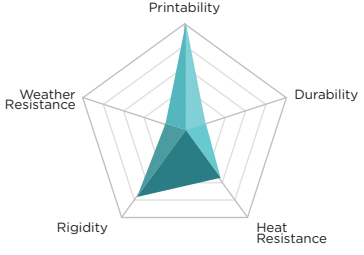
PolySonic™ PLA



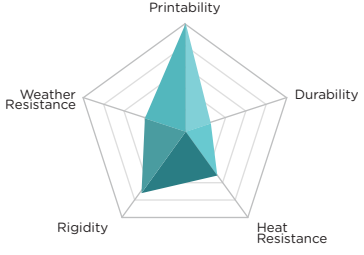
PolySonic™ PLA Pro



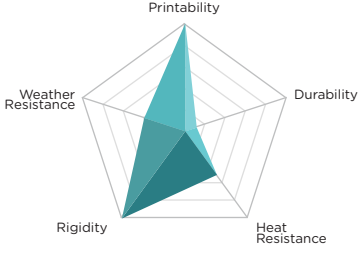
PolyTerra™ PLA



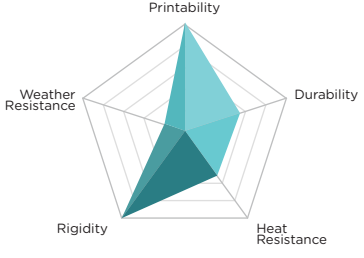
PolyTerra™ PLA+



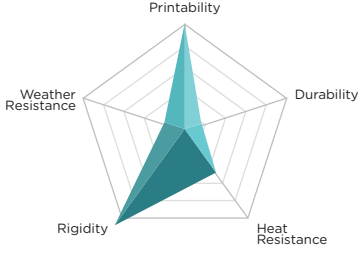
PolyTerra™ Edition-R



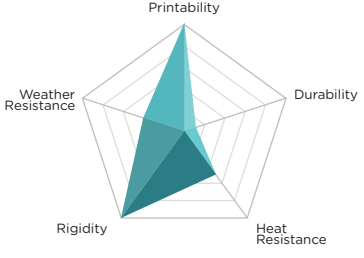
PolyLite™ PLA



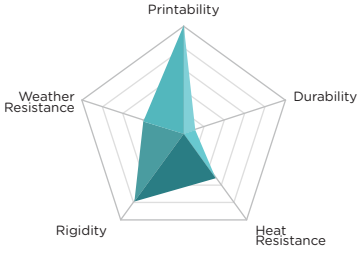
PolyLite™ PLA Pro



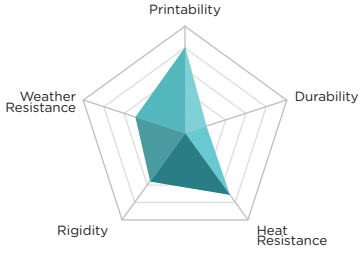
PolyLite™ PLA-CF



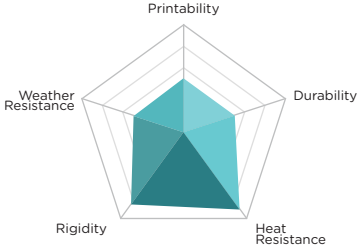
PolyLite™ LW-PLA



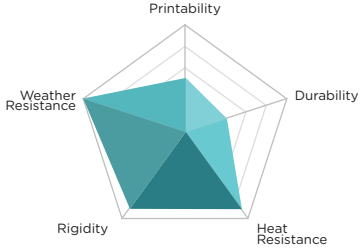
PolyLite™ CosPLA



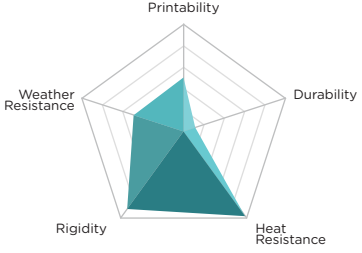
PolyLite™ PETG



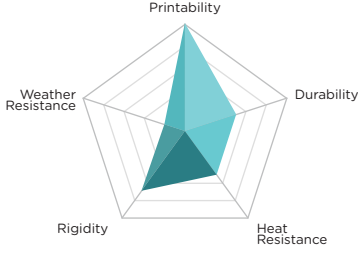
PolyLite™ ABS



PolyLite™ ASA



PolyLite™ PC



PolyMax™ PLA

Printability

The printability of the material is defined by its ease of use and equipment required.

Durability

The durability of the material is defined by its resistance to impact:Charpy impact strength ISO 179, GB/T 1043.

Weather Resistance

The weather resistance of the material is defined by its UV resistance. The data provided is currently an estimation.

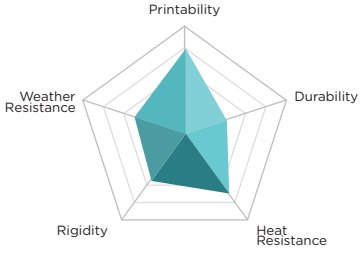
Rigidity

The rigidity of the material is defined by its modulus:Young's modulus ISO 527, GB/T 1040.

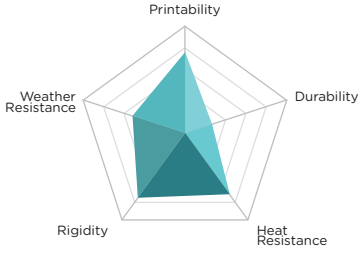
Heat Resistance

The heat resistance of the material is defined by its VST:
Vicat Softening temperature
ISO 306 GB/T 1633.

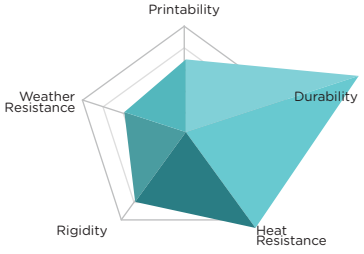
*PolyMide™ PA6-CF and PolyMide™ PA6-GF heat resistance are defined by their HDT: Heat Deflection Temperature
ISO 75 0.45 MPa.



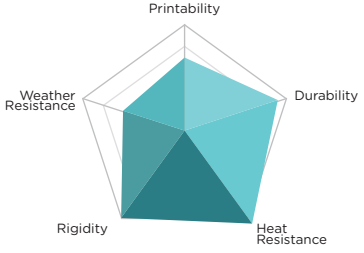
PolyMax™ PETG



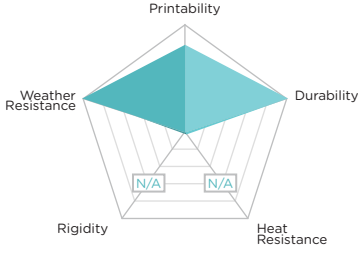
PolyMax™ PETG-ESD



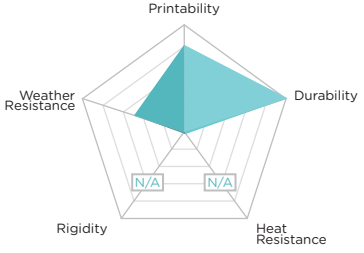
PolyMax™ PC



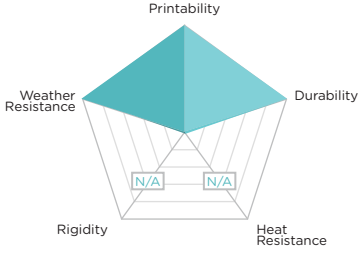
PolyMax™ PC-FR



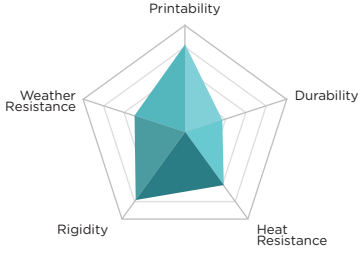
PolyFlex™ TPU90



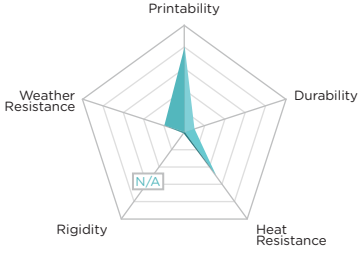
PolyFlex™ TPU95



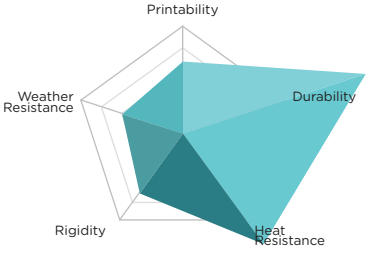
PolyFlex™ TPU95-HF



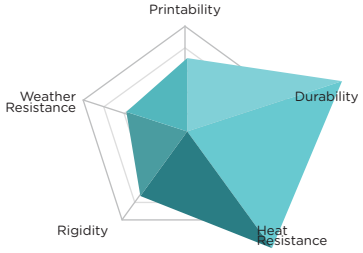
PolySmooth™



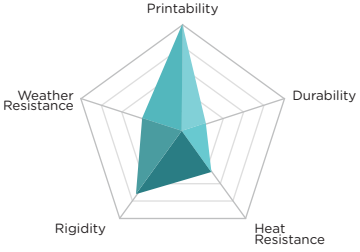
PolyWood™



Polymaker™ PC-ABS



Polymaker™ PC-PBT



Polymaker™ Draft PLA

Printability

The printability of the material is defined by its ease of use and equipment required.

Durability

The durability of the material is defined by its resistance to impact:Charpy impact strength ISO 179, GB/T 1043.

Weather Resistance

The weather resistance of the material is defined by its UV resistance. The data provided is currently an estimation.

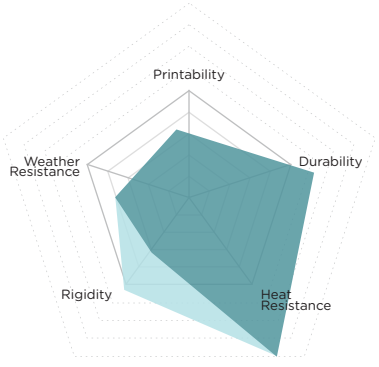
Rigidity

The rigidity of the material is defined by its modulus:Young's modulus ISO 527, GB/T 1040.

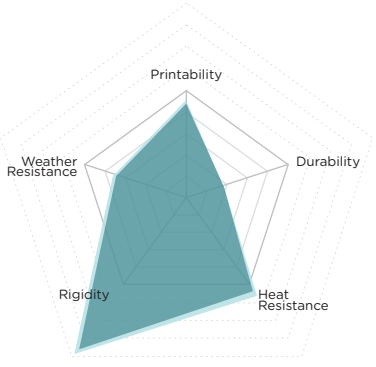
Heat Resistance

The heat resistance of the material is defined by its VST:
Vicat Softening temperature
ISO 306 GB/T 1633.

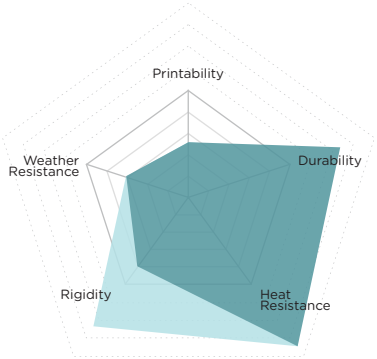
*PolyMide™ PA6-CF and PolyMide™ PA6-GF heat resistance are defined by their HDT: Heat Deflection Temperature
ISO 75 0.45 MPa.



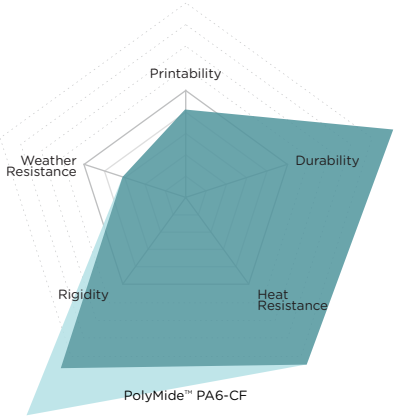
PolyMide™ CoPA



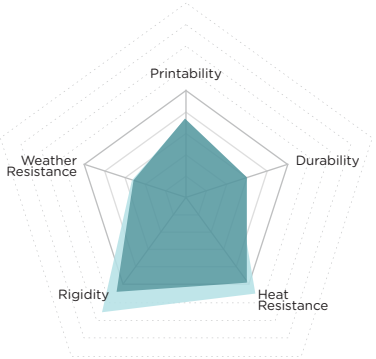
PolyMide™ PA612-CF



PolyMide™ PA6-GF



PolyMide™ PA6-CF



PolyMide™ PA12-CF

Printability

The printability of the material is defined by its ease of use and equipment required.

Durability

The durability of the material is defined by its resistance to impact:Charpy impact strength ISO 179, GB/T 1043.

Weather Resistance

The weather resistance of the material is defined by its UV resistance. The data provided is currently an estimation.

Rigidity

The rigidity of the material is defined by its modulus:Young's modulus ISO 527, GB/T 1040.

Heat Resistance

The heat resistance of the material is defined by its VST:
Vicat Softening temperature
ISO 306 GB/T 1633.

*PolyMide™ PA6-CF and PolyMide™ PA6-GF heat resistance are defined by their HDT: Heat Deflection Temperature
ISO 75 0.45 MPa.

Technologies

JAM-FREE™

Jam-Free™ technology improves the heat stability of Polymaker's PLA filaments with softening temperatures over 140 °C. As a result, Polymaker's PLA filaments show minimal softening in the "cold end" and can melt rapidly once entering the heating zone, leading to excellent printing quality with zero risk of nozzle jams.

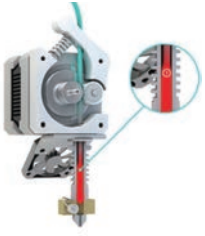
WARP-FREE™

Warp-Free™ technology enables the production of Nylon-based filaments that can be 3D printed with excellent dimensional stability and near-zero warpage. This is achieved by the fine control of micro-structure and crystallization behavior of Nylon, which enables the material to fully release the internal stress before solidification.

ASH-FREE™

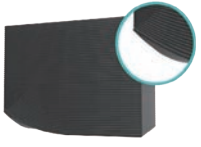
Ash-Free™ technology allows Polymaker's filament which has been designed for investment casting to burn off cleanly without any residue, enabling defect-free metal parts. 3D printing has been used to produce investment casting patterns as it cuts down both the cost and lead time for small-volume production runs.

Regular PLA

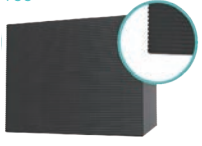


With Jam-Free™

Regular Nylon

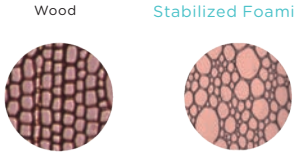


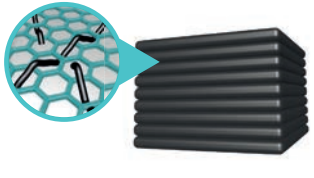
With Warp-Free™



Without Ash-Free™
Ash content: 0.5%

With Ash-Free™
Ash content: 0.003%





STABILIZED FOAMING™

Stabilized Foaming™ technology is used to produce foamed filaments, whose foam structure can survive the printing process and be inherited by the printed parts. This enables light weight 3D printed parts with unprecedented surface finish.

LAYER-FREE™

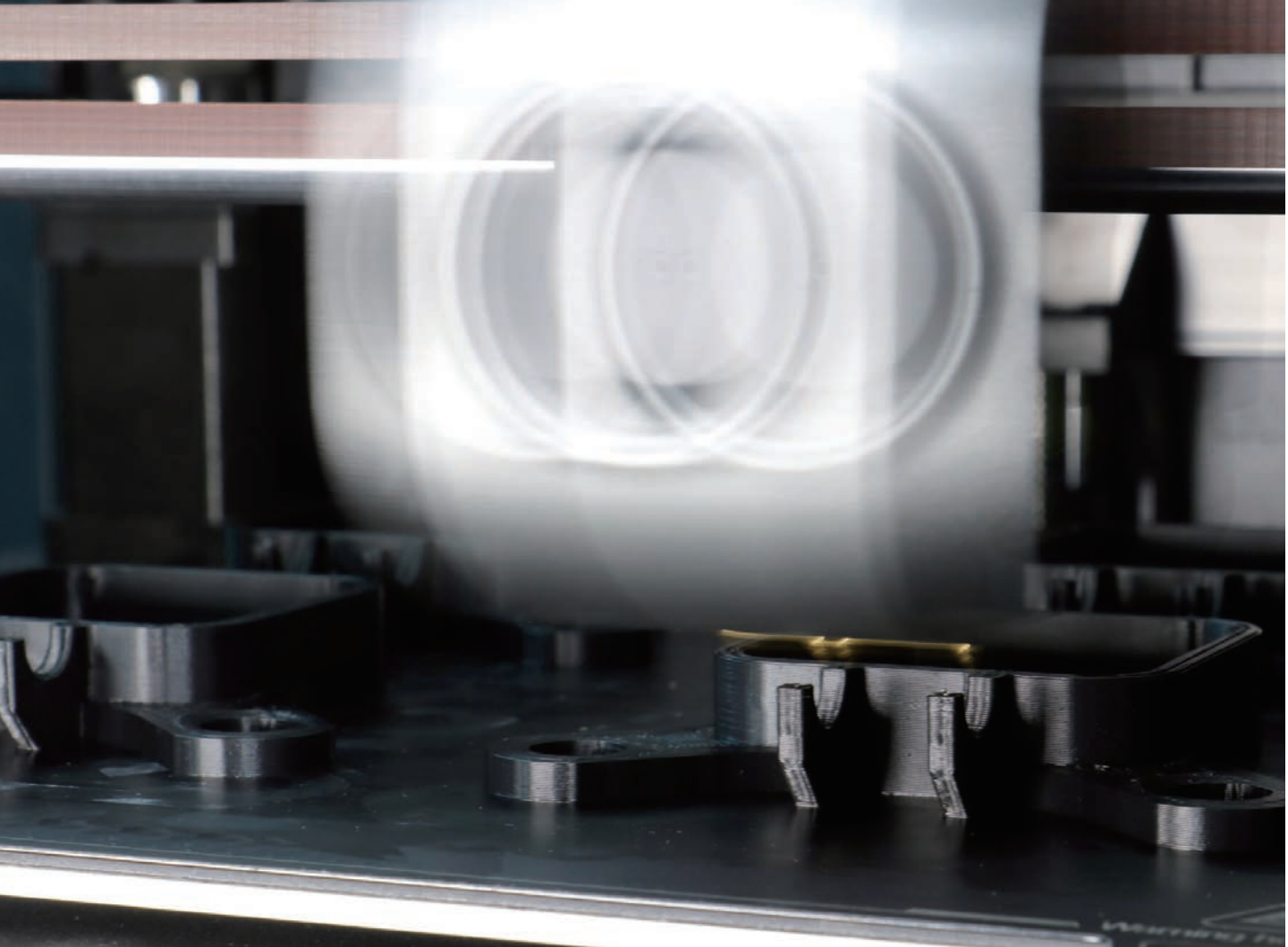
Layer-Free™ technology involves exposing a 3D printed part to an aerosol of micro-sized alcohol droplets, generated by a rapidly vibrating, perforated membrane called the nebulizer. The aerosol will then be adsorbed by the surface of the 3D printed part rendering it smooth and layer-free.

NANO-REINFORCEMENT™

Nano-reinforcement™ technology is applied to produce filaments with excellent mechanical properties and printing quality. It dramatically improves the toughness of the material by increasing its impact resistance.

FIBER ADHESION™

Fiber Adhesion™ technology improves the layer adhesion of fiber reinforced materials, by optimizing the surface chemistry of the fibers to achieve better dispersion and bonding to the matrix. This results in better strength along the Z-axis and reduced mechanical anisotropy.



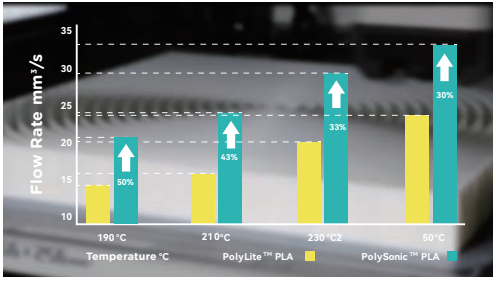
PolySonic™ is the ultimate High-Speed family engineered to maximize your printer's productivity without compromising on quality or mechanical properties. Unleash your printer's full potential and boost efficiency by producing more parts in less time, all while maintaining exceptional print characteristics. Elevate your 3D printing experience to new heights with PolySonic™.

Polymaker believes that high-speed filaments must satisfy 3 criteria:

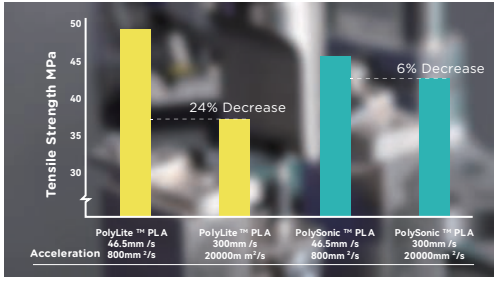
Extrusion — The material must exhibit a wide extrusion window and improved flow rates.

Forming — This is a measure of how the material prints and forms at high speed. How is the print quality, overhang and small details, are the layers properly bonded together?

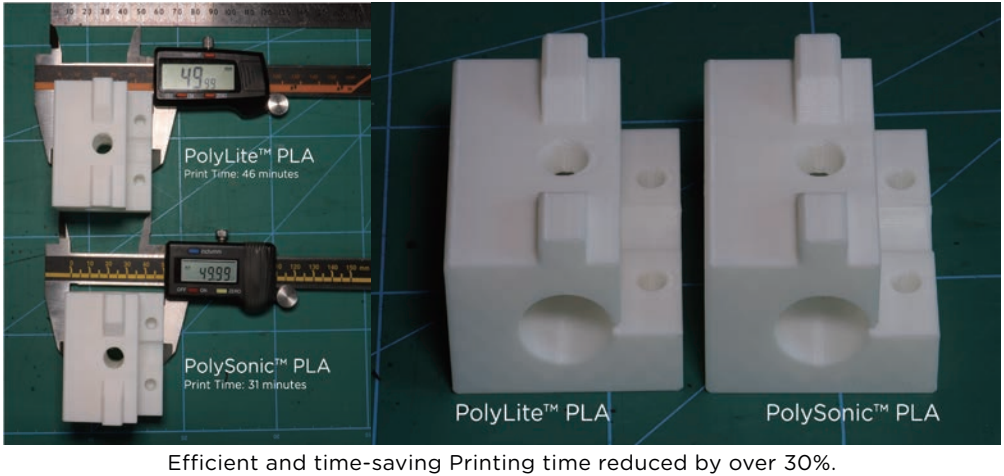
Mechanical Properties — PolySonic™ materials should retain 80% of the mechanical properties printed when printed at high speed.



Comparison Chart of Extrusion Performance



Comparison Test Graph of Mechanical



Efficient and time-saving Printing time reduced by over 30%.

*The reference extrusion testing is performed on a customized extrusion platform equipped E3D volcano hotend and 0.4mm nozzle with Hemera XS extruder. The maximum volumetric flow rate is defined as the volumetric flow rate at which the rate of change of actual extrusion efficiency remains within 1% as the volumetric flow rate increases.

*The mechanical testing follows the ISO 527 standard testing method. All specimens are 3D printed, with the dimensions of the high-speed printed specimens being 130% larger than those used for printing at classical speeds. This ensures that the printing speed and acceleration can effectively attain approximately 300²mm/s and 20000²mm/s separately during specimen printing.
The specimens are printed with a 0.4mm nozzle.

PolySonic™ PLA

Good printability

High-Speed

Consistent Extrusion

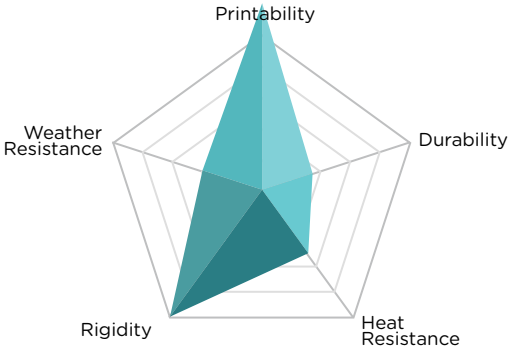
Description

PolySonic™ PLA is a revolutionary high-speed 3D printing filament, the ultimate game-changer in additive manufacturing. With its lightning-fast extrusion rate, cutting-edge precision, and exceptional layer adhesion you can ramp up the speed of your 3D printer and witness new levels of productivity. Accelerate your workflow without compromising on strength or quality.

Printing Settings

Printing temp.:	Classic: 190-210°C
	High: 210-230°C
Printing speed:	Classic: 50-100mm/s
	High: 100-300mm/s
Bed temp.:	25-60°C
Chamber temp.:	N/A
Fan:	On
Drying settings:	55°C for 6h
Annealing:	N/A

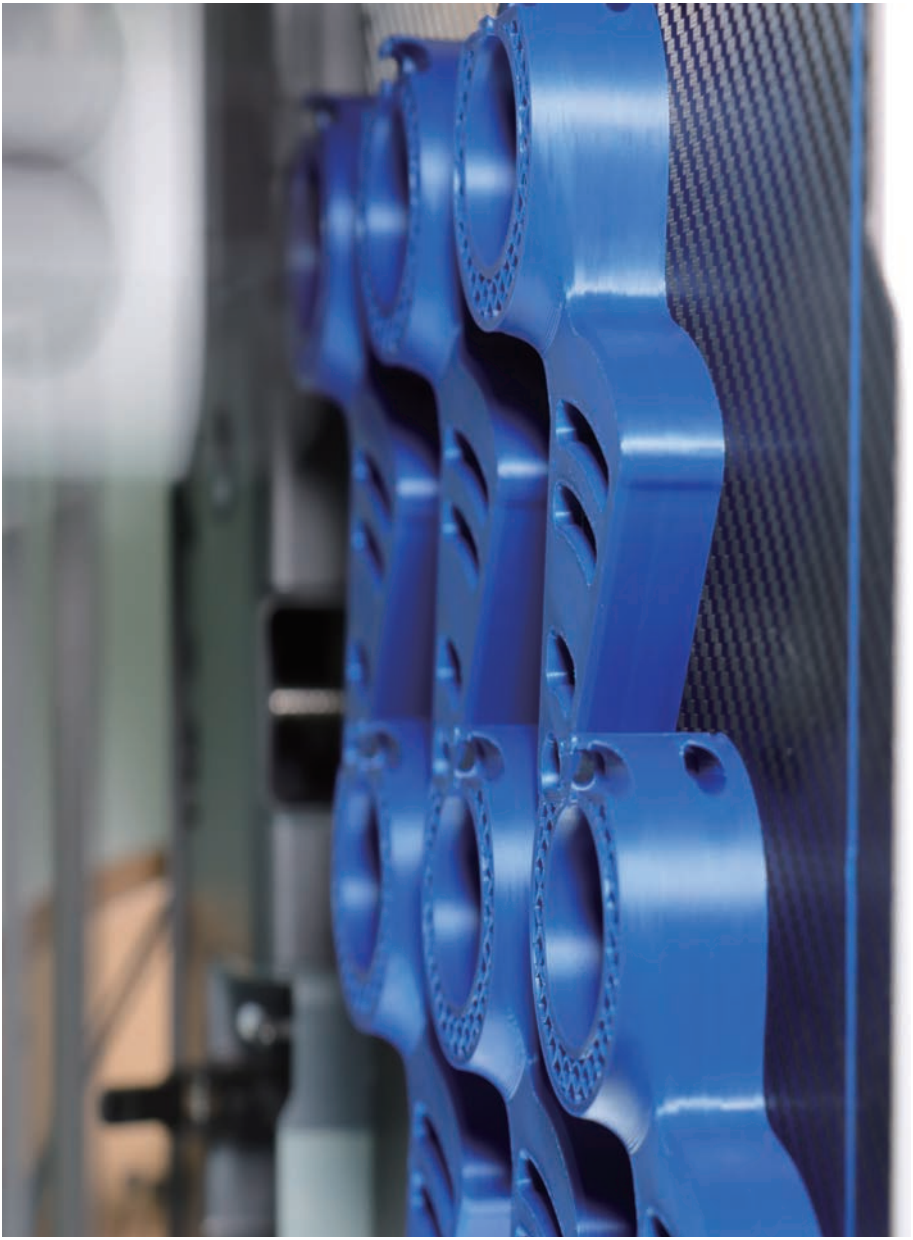
Material Properties



PolySonic™ PLA

Regular A collection of commonly used colors.

Black White Grey Red Blue

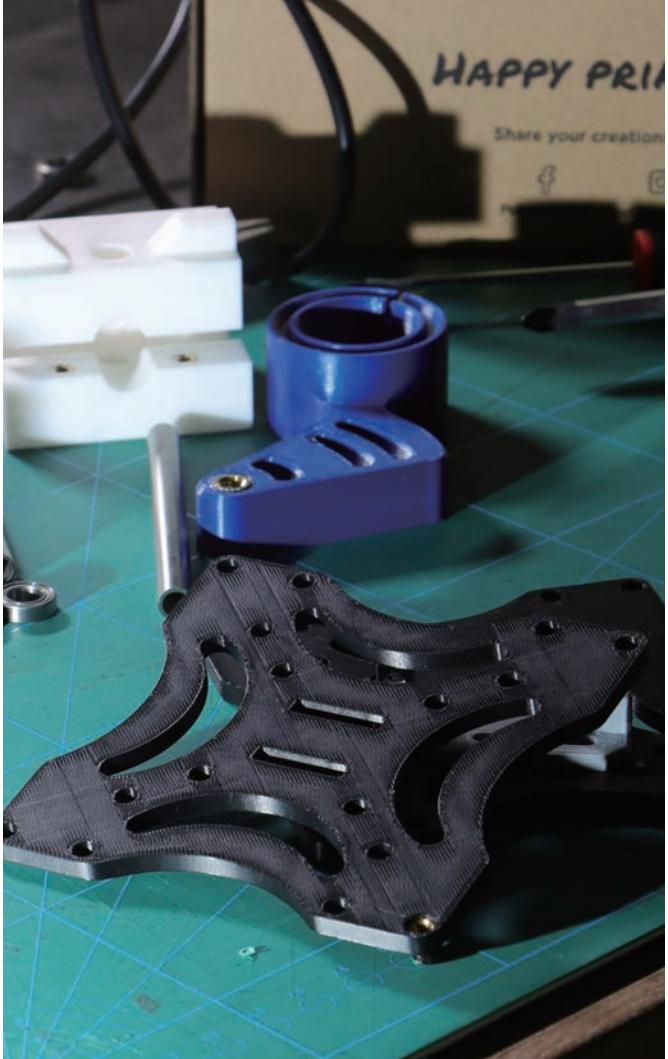


PolySonic™ PLA Pro

Excellent Toughness

High-Speed

Consistent Extrusion



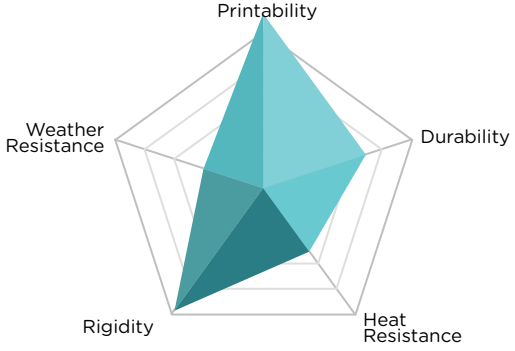
Description

PolySonic™ PLA Pro is a tough PLA that can print at incredible speeds. With its advanced formulation, this filament ensures durable, rugged prints, with an impact strength similar to ABS and bending strength outperforming ASA & PETG. When time is of the essence for functional parts, PLA Pro is the ideal choice for you.

Printing Settings

Printing temp.:	Classic: 190-210°C
	High: 210-230°C
Printing speed:	Classic: 50-100mm/s
	High: 100-300mm/s
Bed temp.:	25-60°C
Chamber temp.:	N/A
Fan:	On
Drying settings:	55°C for 6h
Annealing:	N/A

Material Properties



PolySonic™ PLA Pro

Regular A collection of commonly used colors.

Black

White

PolyTerra™ PLA

PolyTerra™ PLA is a 3D printing filament designed from the ground up to create the next generation of environmentally friendly filaments, combining ease of use, fast printing with a matte surface finish. It comes on a fully recycled cardboard spool with a wonderful range of pastel, marble, gradient, dual and regular colors.

PolyTerra™ PLA spool and box are made from recycled cardboard. Recycling reduces the amount of resources needed to manufacture new spools and boxes. Cardboard is biodegradable, microorganisms and other decomposers will break the fibers of the cardboard down and produce soil.

The next generation of PLA:
Fully Bio Compound

PolyTerra™ PLA is a newly developed material from Polymaker called FBC. It is a compound of PLA bioplastic and biocomposite. PLA is biodegradable under industrial composting conditions however the degradation rate is very slow in ambient temperatures. This specially designed biocomposite contains less plastic to degrade making PolyTerra™ PLA a more environmental friendly material.

The newly developed FBC from Polymaker is not only eco-friendlier but it also have multiple benefits in 3D printing

Excellent printability:
PolyTerra™ PLA features great overhang and bridging capability. It is also capable of reaching faster printing speeds while maintaining consistent extrusion.

Matte/Smooth finish:
PolyTerra™ PLA gives a smooth and matte surface finish on your prints, helping with hiding the layer pattern specific to FFF 3D printing.

Easy support removal:
One of the main advantages of PolyTerra™ PLA is that it's designed to support itself and breakaway easily.

Jam-Free™ Technology:
Just as Polymaker's PolyLite™ PLA, PolyTerra™ PLA also features Jam-Free™ Technology!

Tougher than regular PLA:
PolyTerra™ PLA toughness not only improves the printing reliability of the material but also allows the users to print more durable parts.

Cost-effective:
PolyTerra™ PLA is a very cost-effective product. It provides incredible 3D printing benefits and eco-friendly values while staying very affordable.

PolyTerra™ PLA

Eco-friendly

Good printability

Easy support removal

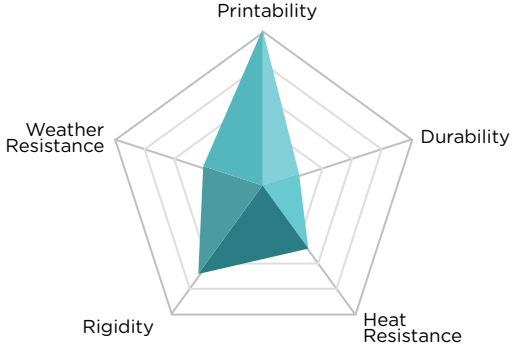
Description

PolyTerra™ PLA is a matte surface PLA-based 3D printing filament with a huge range of colors and effects to choose from. It is an extremely easy to print filament with great bridging & overhang qualities. It can print in a very wide temperature window and is compatible with all extrusion-based 3D printers.

Printing Settings

Printing temp.:	190-230°C
Printing speed:	30-70mm/s
Bed temp.:	25-50°C
Chamber temp.:	N/A
Fan:	On
Drying settings:	55°C for 6h
Annealing:	N/A

Material Properties



PolyTerra™ PLA

Regular A collection of commonly used colors.

Charcoal Black

Cotton White

Fossil Grey

Lava Red

Rose

Sapphire Blue

Savannah Yellow

Sakura Pink

Sunrise Orange

Lime Green

Forrest Green

Lavender Purple

Earth Brown

Wood Brown

Army Blue

Army Dark Green

Army Light Green

Army Brown

Army Beige

Army Red

Arctic Teal

Army Purple

Ash Grey

Muted A collection of grey,understated colors.

Muted White

Muted Red

Muted Blue

Muted Green

Muted Purple

Pastel A collection of soft,light and low saturated colors.

Watermelon Ice Peach Candy Mint Banana Peanut

Marble A collection of colors mimicking the texture of marble.

Marble White

Marble Slate Grey

Gradient A collection of colors displaying different colors in segments during printing

Cappuccino

Pastel Rainbow

Spring

Summer

Fall

Winter

Dual A collection of colors displaying two colors on the cross-section of a single filament.

Glacier Blue
(Ice-Blue)

Flamingo
(Pink-Red)

Chameleon
(Teal-Yellow)

Sunrise
(Red-Yellow)

Shadow Black
(White-Black)

Shadow Orange
(Orange-Black)

Shadow Red
(Black-Red)

Foggy Purple
(Grey-Purple)

Foggy Orange
(Grey-Orange)

Camouflage
(Dark Green-Brown)

Mixed Berries
(Red-Dark Blue)

Dual Gradient A collection of colors combining dual and gradient color characters.

Dual Gradient
Wood

PolyTerra™ PLA+

Eco-friendly

Good printability

Satin surface

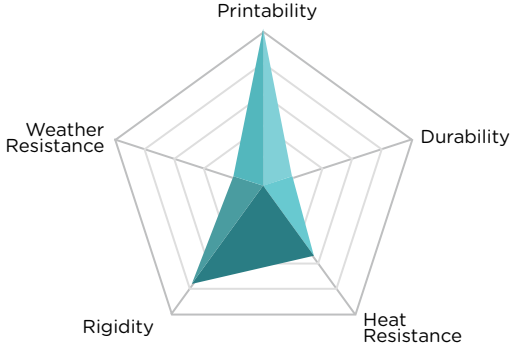
Description

PolyTerra™ PLA + is an impact modified PLA boosting the toughness and durability of PolyTerra™ PLA without compromising the excellent printability. Displaying a more satin finish, this low warp, high precision PLA can be used in more practical applications where a higher rigidity is required.

Printing Settings

Printing temp.:	190-230°C
Printing speed:	30-70mm/s
Bed temp.:	25-50°C
Chamber temp.:	N/A
Fan:	On
Drying settings:	55°C for 6h
Annealing:	N/A

Material Properties



PolyTerra™ PLA+

Regular A collection of commonly used colors.

Black

White

Grey

Red

Polymaker Teal

Blue

Yellow

Orange

Green

Purple

PolyTerra™ Edition-R

Good printability

Matte surface

~30% post-industrial waste

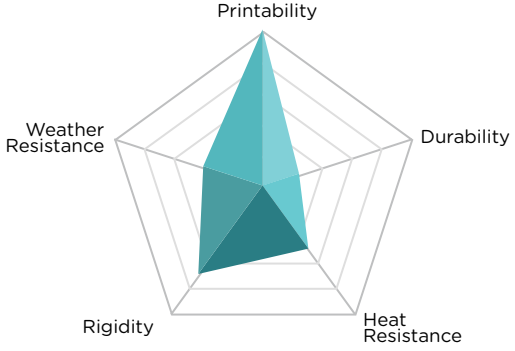
Description

PolyTerra™ Edition-R is PLA filament containing 30% post-industrial recycled PLA. This PLA boosts the sustainability of an already eco-friendly material without compromising the print quality or printing characteristics. With a matte black surface finish this recycled PLA filament is the perfect filament for everyday applications.

Printing Settings

Printing temp.:	190-230°C
Printing speed:	30-70mm/s
Bed temp.:	25-50°C
Chamber temp.:	N/A
Fan:	On
Drying settings:	55°C for 6h
Annealing:	N/A

Material Properties



PolyTerra™ Edition-R

Regular A collection of commonly used colors.

Black

PolyTerra™ PLA
polymaker
PolyTerra™ PLA
Edition R
20% Post-Industrial Recycled PLA
PolyTerra™ PLA
polymaker
PolyTerra™ PLA
Edition R
20% Post-Industrial Recycled PLA

PolyLite™

PolyLite™ is a family of the most commonly used 3D printing filaments created with the highest quality raw materials to deliver reliable and repeatable 3D printed parts. PolyLite™ materials serve your everyday needs in design and prototyping, whilst also providing a huge color range and a number of interesting special effects.

PolyLite™ PLA

Good printability

Prints reliably

Made from renewable sources

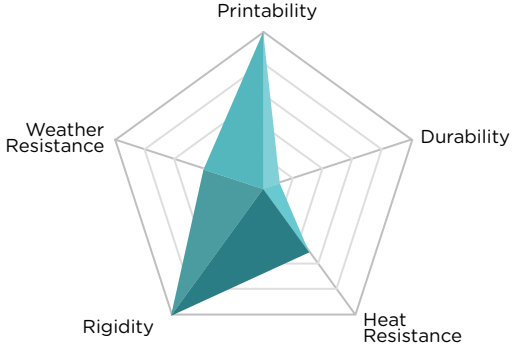
Description

PolyLite™ PLA is a reliable 3D printing material with a color ranges. It features high tensile strength and rigidity paired with great printability and outstanding printing characteristics. PolyLite™ PLA has the widest range of special effect filaments with silk, dual silk, glow in the dark, galaxy, starlight, temperature color change and UV color change, all offering a different surface effect.

Printing Settings

Printing temp.:	190-230°C
Printing speed:	40-60mm/s
Bed temp.:	25-60°C
Chamber temp.:	N/A
Fan:	On
Drying settings:	55°C for 6h
Annealing:	N/A

Material Properties



PolyLite™ PLA

Regular A collection of commonly used colors.

Lime Green

Cream

Olive Brown

Beige

Olive Green

Purple

Brown

Sky Blue

Silk A collection of shiny,silk-like colors.

Silk Gold

Silk Silver

Silk Bronze

Silk Rose

Silk Blue

Silk Lime

Silk Purple

Chrome

Silk White

Silk Green

Silk Magenta

Silk Pink

Silk Orange

Silk Yellow

Silk Black

Silk Teal

Silk Red

Silk Rose

Silk Light

Silk Brass

Silk Peridote

Silk
Dark Blue

Silk
Periwinkle

Silk
Gunmetal
Grey

Galaxy A collection of colors displaying sparkiling effect with hint of glitters.

Galaxy
Black

Galaxy
Dark Red

Galaxy
Dark Blue

Glow A collection of showing natural color under light but glowing in the dark colors.

Glow
In The Dark
Green

Glow
Blue

Dual Silk A collection of colors displaying two colors on the cross-section of a single filament.

Aubergine Silk
Lime-Magenta

Banquet Silk
Gold-Magenta

Beluga Silk
Silver-Blue

Carbbean Sea
Silk Blue-Green

Chameleon Silk
Yellow-Blue

Crown Silk
Gold-Silver

Jadeite Silk
Green-Chrome

Sovereign Silk
Gold-Purple

Sunset Silk
Gold-Red

Sparkle A collection of colors displaying shimmering and glistening effect.

Sparkle
Dark Green

Sparkle
Dark Blue

Starlight A collection of color displaying different colors from different viewing angles.

Starlight Mercury

Starlight Jupiter

Starlight Neptune

Starlight Nebula

Starlight Comet

Starlight Meteor

Starlight Aurora

Starlight Twilight

Luminous A collection of colors displaying vivid color under light and glowing in the dark.

Luminous Green

Luminous Blue

Luminous Yellow

Luminous Pink

Luminous Orange

Luminous Rainbow

Color-Change A collection of changeable under temperature variation or UV radiation colors.

Temperature Color Change Green/Lime

Temperature Color Change Purple/Pink /Translucent

UV Color Change Natural/Orange

Metallic A collection of color shimmering with metallic luster.

Dark Blue

Dark Green

Transluscent A collection of colored semi-transparent colors.

Translucent Orange

Translucent Blue

Translucent Red

Translucent Yellow

PolyLite™ PLA Pro

Excellent rigidity

High impact strength

Prints reliably

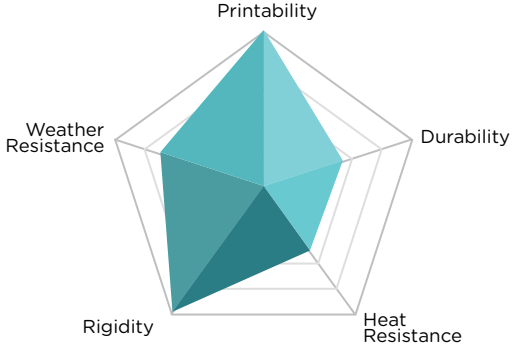
Description

PolyLite™ PLA Pro is a first of its kind, combining high toughness and high rigidity, this professional PLA offers engineering properties without compromising the ease of printing of regular PLA. PLA PRO is the perfect candidate for a wide range of applications covering functional prototyping, jigs and fixtures and end use parts for consumer goods.

Printing Settings

Printing temp.:	190-220˚C
Printing speed:	30-70mm/s
Bed temp.:	30-60˚C
Chamber temp.:	N/A
Fan:	ON
Drying settings:	55°C for 6h
Annealing:	N/A

Material Properties



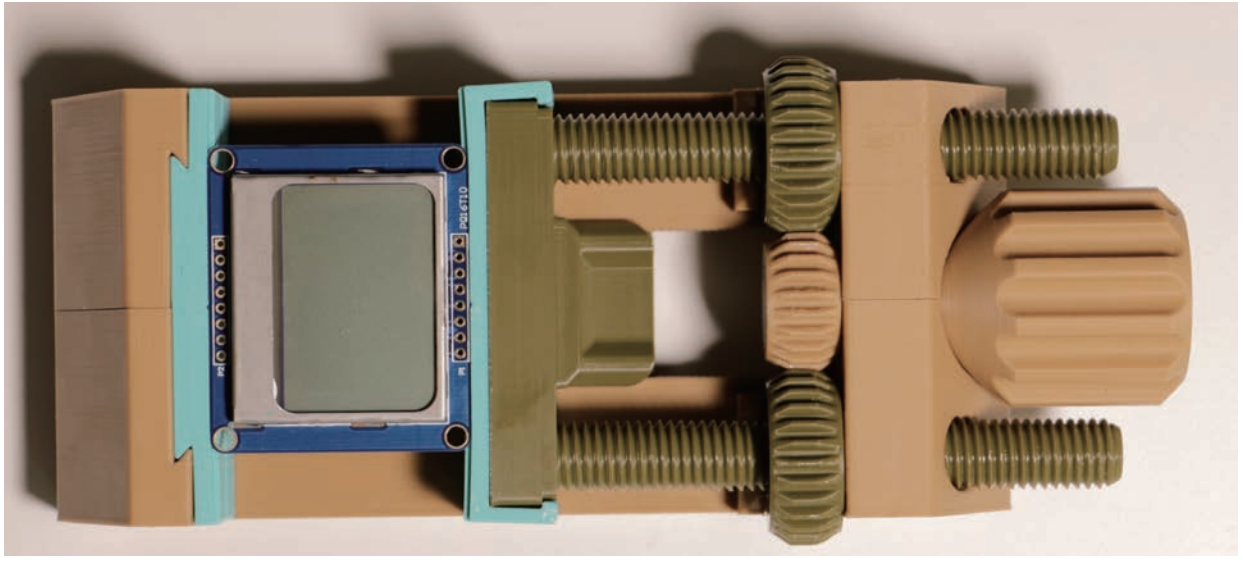
PolyLite™ PLA Pro

Regular A collection of commonly used colors.

Army Beige

Dark Grey

Pink



Metallic A collection of color shimmering with metallic luster.

Metallic Green

LM Sparkle Green

Metallic Magenta

Bronze

Silver

Metallic Red

Metallic Blue

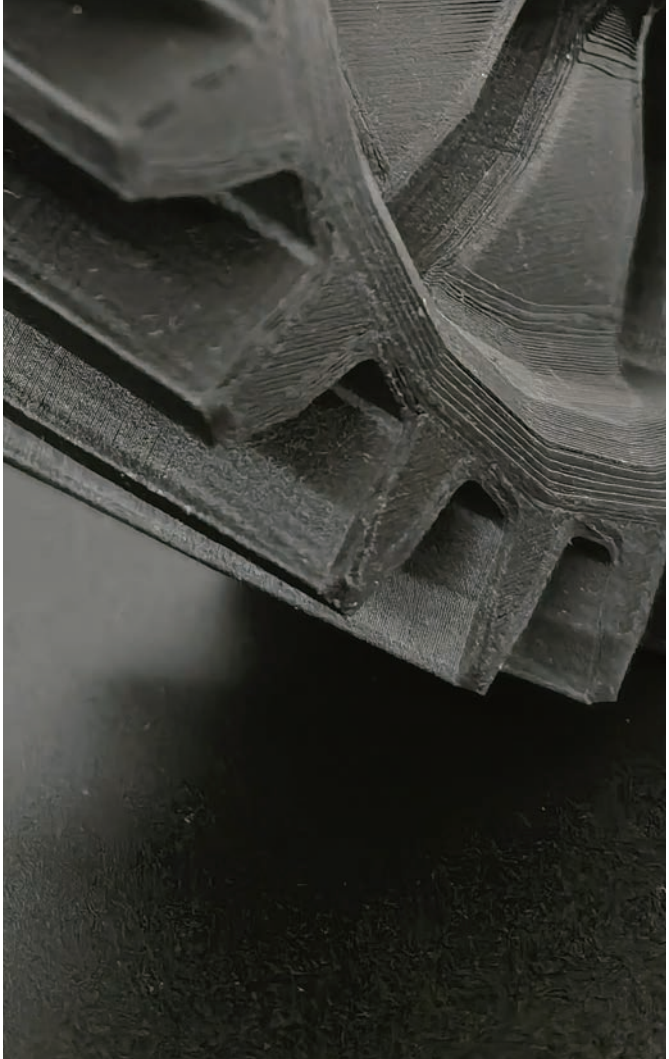
Gold

PolyLite™ PLA-CF

Excellent rigidity

From renewable sources

Prints reliably



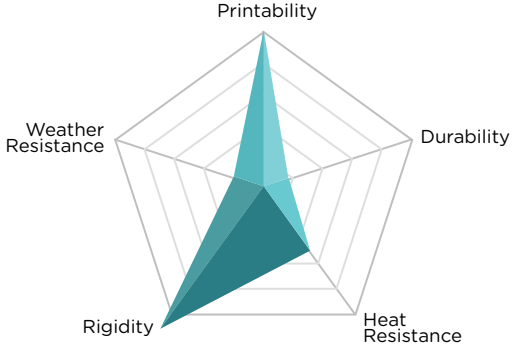
Description

PolyLite™ PLA-CF is a PLA filament that's reinforced with 8% milled carbon fibers. This not only boosts the rigidity of the filament, but it also produces parts with a beautiful carbon black surface finish. The carbon fibers help reduce shrinkage during printing, producing extremely dimensionally accurate 3D printed parts with a unique surface finish.

Printing Settings

Printing temp.:	190-230˚C
Printing speed:	30-70mm/s
Bed temp.:	25-50˚C
Chamber temp.:	N/A
Fan:	ON
Drying settings:	55°C for 6h
Annealing:	N/A

Material Properties



PolyLite™ PLA-CF

Regular A collection of commonly used colors.

Black

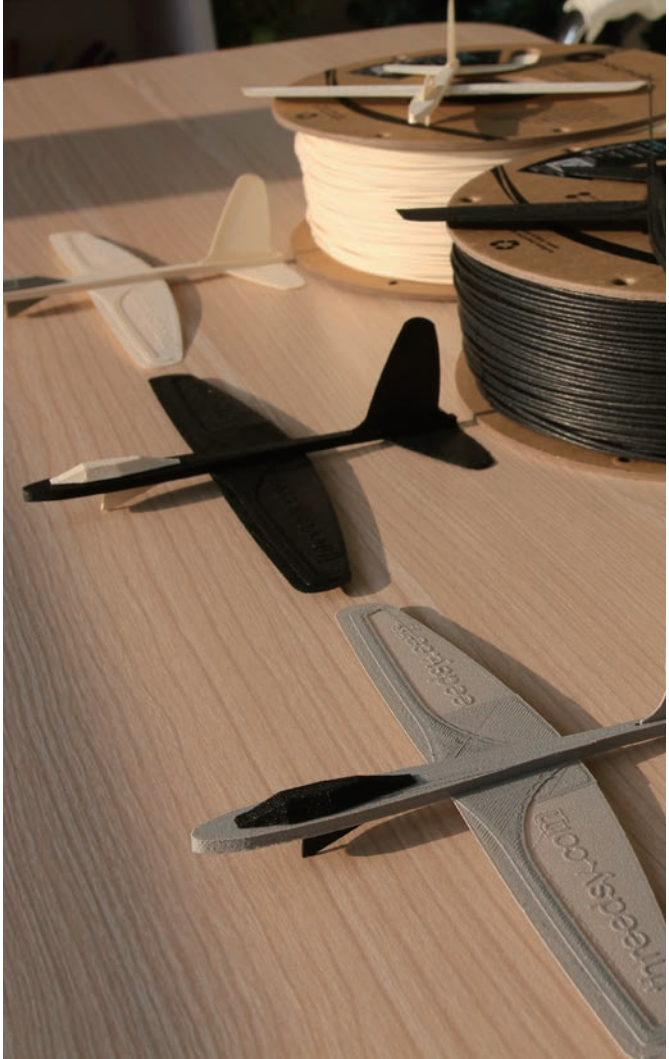
Satellite

PolyLite™ LW-PLA

Low density

Matte surface

Good printability



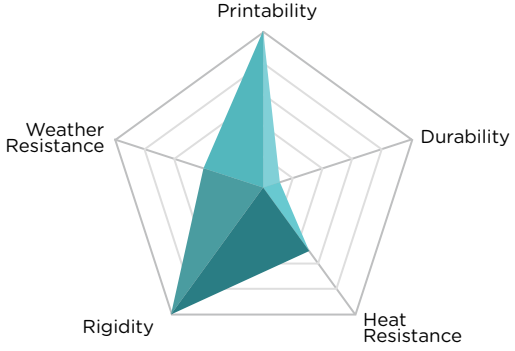
Description

PolyLite™ LW-PLA is a low-density PLA that uses Polymaker's Stabilized Foaming™ technology. This technology allows the PLA to re-foam after extrusion introducing a lattice foam structure that decreases the density by 30%. It prints using regular PLA settings and also produces a naturally matte surface finish which can hide the layer lines. LW-PLA is the perfect candidate where weight is critical and is popular among aerodynamicists.

Printing Settings

Printing temp.:	190-210˚C
Printing speed:	30-50mm/s
Bed temp.:	25-60°C
Chamber temp.:	N/A
Fan:	On
Drying settings:	55°C for 6h
Annealing:	N/A

Material Properties



PolyLite™ LW-PLA

Regular A collection of commonly used colors.

Black

White

Grey

Bright Red

Bright Yellow

Bright Orange

Wood

Bright Green

PolyLite™ CosPLA

Easy to Sand

Good printability

Great Paint Adhesion

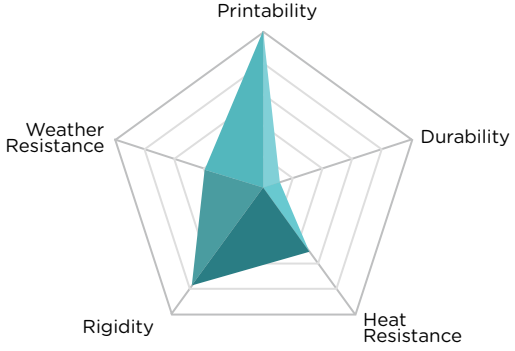
Description

CosPLA consists of two specially developed formulas that provide the perfect solution for 3D printing cosplay. Version A has excellent sanding characteristics, allowing quick post-processing of helmets and detailed parts. Version B is a tougher PLA that is more suited to swords, hammers and armour which might encounter some impacts or cosplay that requires more strength.

Printing Settings

Printing temp.:	190-230°C
Printing speed:	30-70mm/s
Bed temp.:	25-60°C
Chamber temp.:	N/A
Fan:	On
Drying settings:	55°C for 6h
Annealing:	N/A

Material Properties



PolyLite™ CosPLA

Regular A collection of commonly used colors.

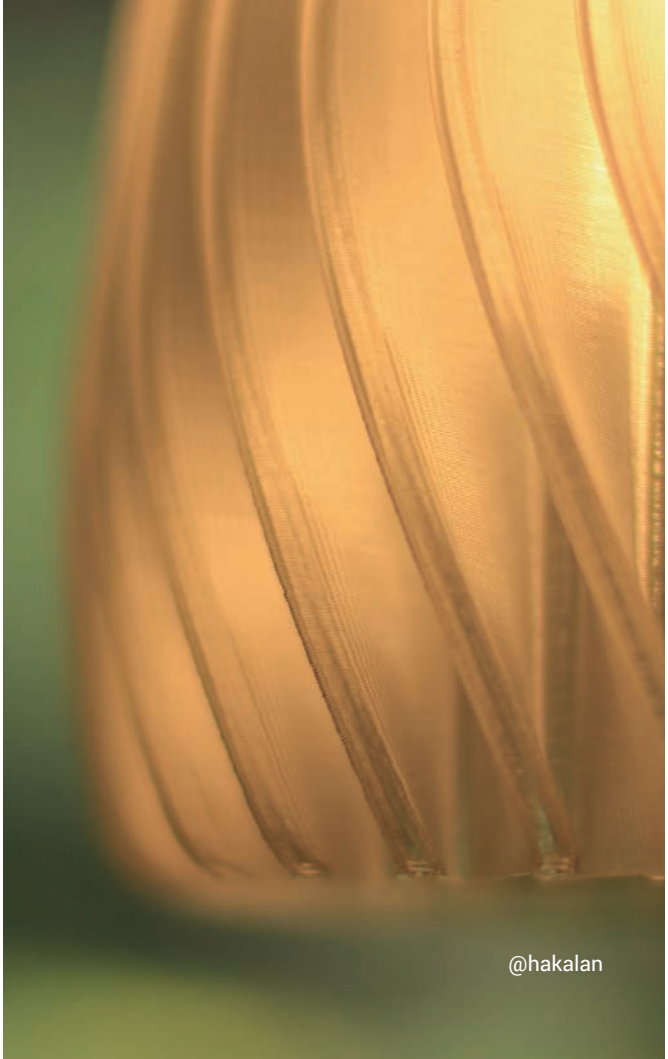
Grey

PolyLite™ PETG

Excellent all-rounder

Good layer adhesion

Good light diffusion



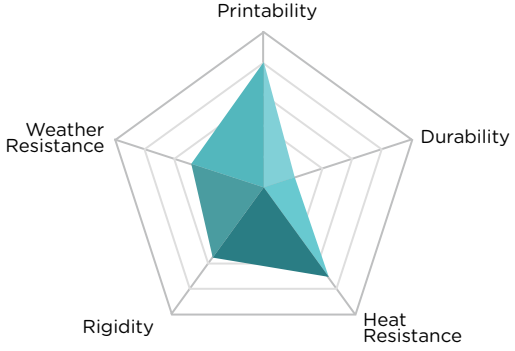
Description

PolyLite™ PETG is an affordable PETG filament with balanced mechanical properties and ease of printing. PolyLite™ PETG is just as easy to print as PolyLite™ PLA while offering an additional 20˚C heat resistance and more durability. This lends PolyLite™ PETG to more functional applications where PLA would lack the durability or heat resistance such as lighting fixtures, vibrational parts or more functional product design prototypes.

Printing Settings

Printing temp.:	230-240°C
Printing speed:	30-50mm/s
Bed temp.:	70-80°C
Chamber temp.:	N/A
Fan:	Turn off-20%
Drying settings:	65°C for 6h
Annealing:	N/A

Material Properties



PolyLite™ PETG

Regular A collection of commonly used colors.

Black

White

Dark Grey

Grey

Silver

Red

Blue

Green

Purple

Teal

Electric Blue

Yellow

Gold

Magenta

Pink

Orange

Dark Purple

Electric Blue

Lime

Transluscent A collection of colored semi-transparent colors.

Translucent Green

Translucent Red

Translucent Blue

Clear

Metallic A collection of color shimmering with metallic luster.

Dark Green

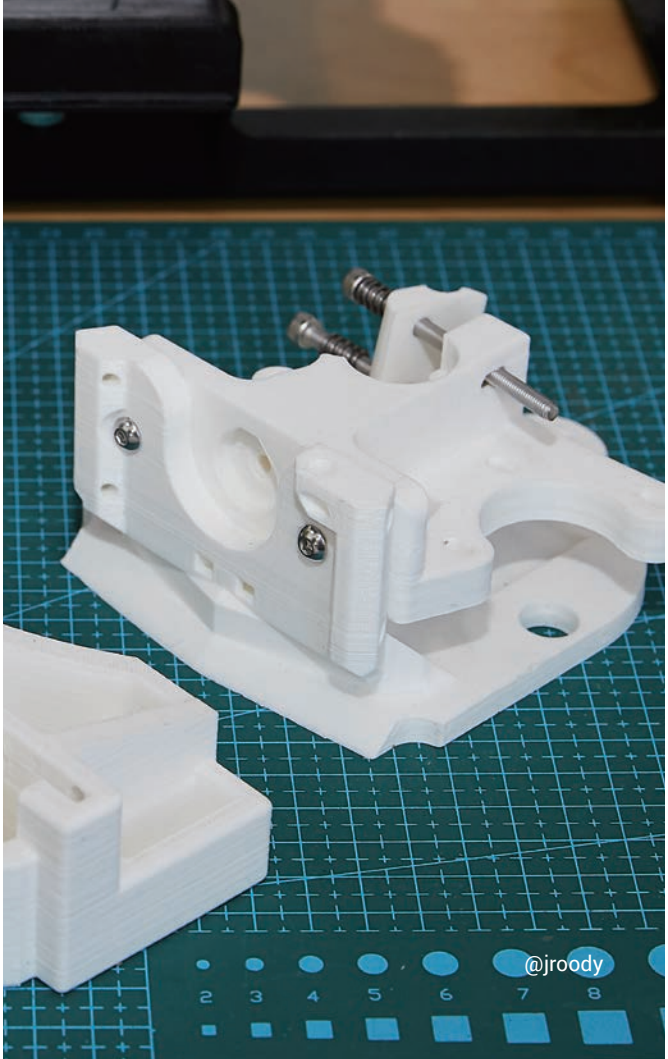
Dark Blue

PolyLite™ ABS

Heat resistant

Impact resistant

Machinable



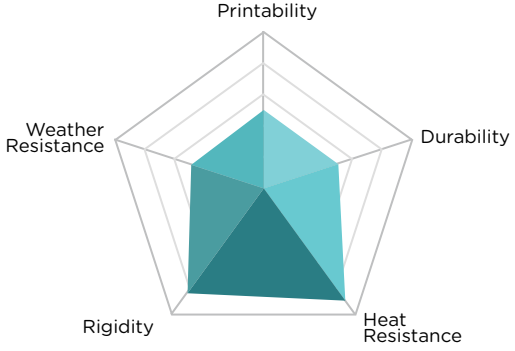
Description

PolyLite™ ABS is made with a specialty bulk-polymerized ABS resin, which has significantly lower volatile content compared to traditional ABS resins. It delivers excellent printing quality with minimal odor during printing. Combining impact resistance with heat resistance (~100˚C), PolyLite™ ABS is a good choice for mechanical parts, robotics, functional prototyping or home appliance spare parts.

Printing Settings

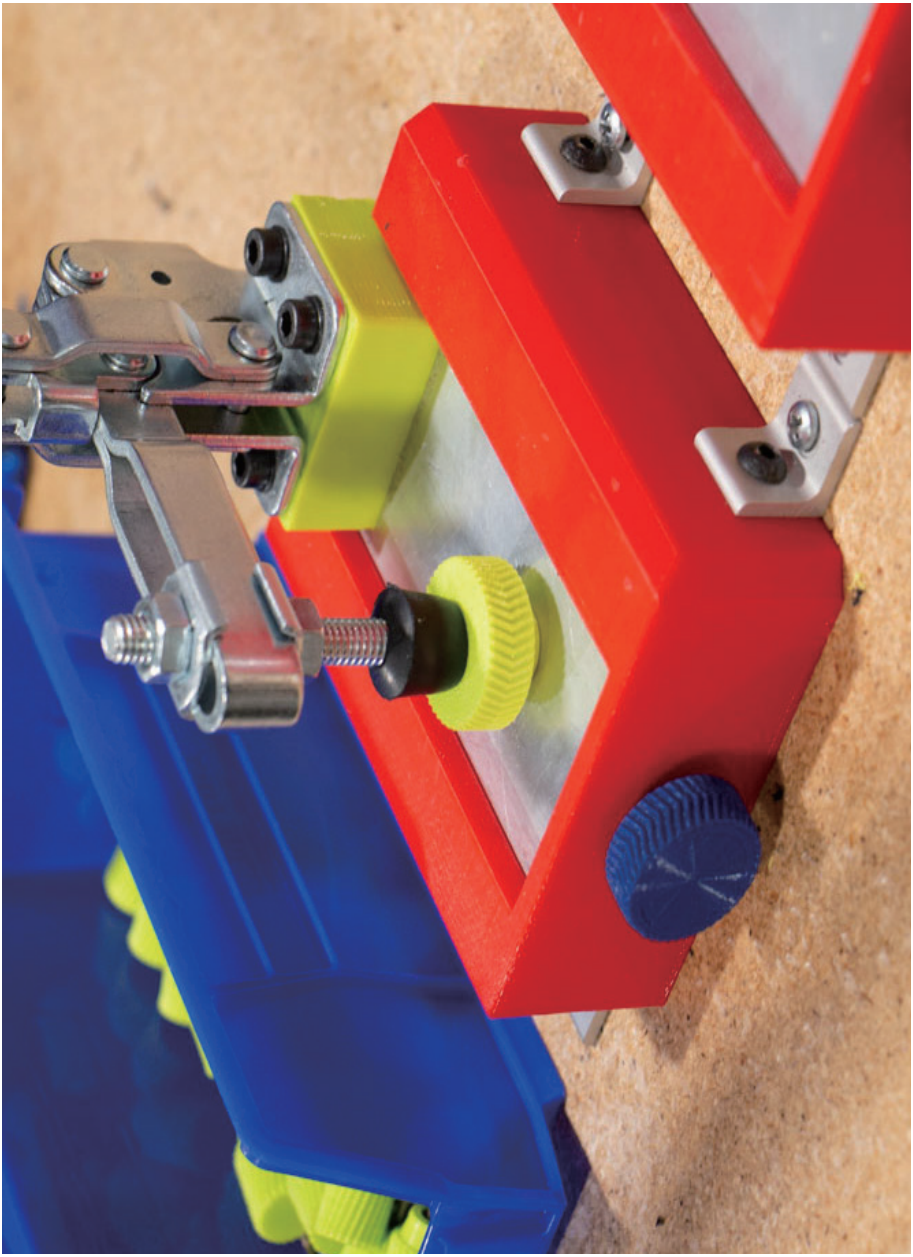
Printing temp.:	245-265°C
Printing speed:	30-50mm/s
Bed temp.:	90-100°C
Chamber temp.:	N/A
Fan:	Off
Drying settings:	70°C for 6h
Annealing:	N/A

Material Properties



PolyLite™ ABS

Regular A collection of commonly used colors.



Galaxy A collection of colors displaying sparkling effect with hint of glitters.

Galaxy
Dark Grey

Galaxy
Teal

Galaxy
Orange

Galaxy
Purple

Neon A collection of colors showing bright color under sunlight but displaying neon colors under UV light.

Neon
Magenta

Neon
Orange

Neon
Yellow

Neon
Green

PolyLite™ ASA

UV resistant

Water resistant

Good thermal and mechanical properties

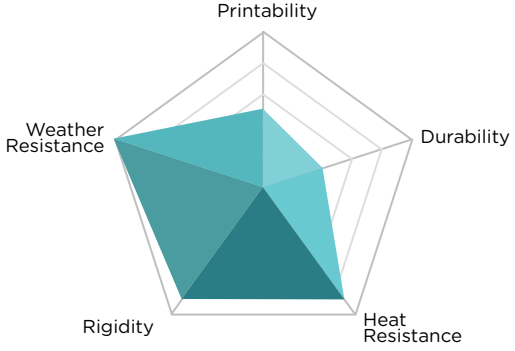
Description

PolyLite™ ASA is an alternative to ABS with an improved weather resistance. Its UV resistance and excellent mechanical properties make it the perfect choice for outdoor applications. PolyLite™ ASA has the same mechanical and thermal properties as PolyLite™ ABS with the ability to resist sunlight (UV) and weather in general. Its good weather resistance makes it ideal for parts that need to weather the elements.

Printing Settings

Printing temp.:	240-260°C
Printing speed:	30-50mm/s
Bed temp.:	75-95°C
Chamber temp.:	N/A
Fan:	Off
Drying settings:	70°C for 6h
Annealing:	N/A

Material Properties



PolyLite™ ASA

Regular A collection of commonly used colors.

Galaxy A collection of colors displaying sparkling effect with hint of glitters.

Galaxy Green

Galaxy Red

Galaxy Blue

Galaxy Black

PolyLite™ PC

Heat resistant

Good light diffusion

Stiff and strong

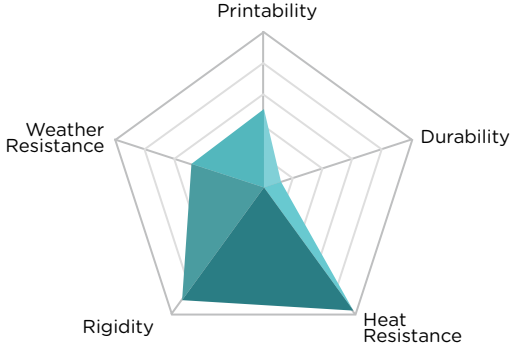
Description

PolyLite™ PC is produced using a polycarbonate resin that's specifically engineered for 3D printing. It delivers high stiffness and high heat resistance and due to its naturally transparent characteristics it can diffuse light very efficiently making it perfect for lighting and lampshade applications. Print large PC parts will require an enclosed chamber.

Printing Settings

Printing temp.:	250-270°C
Printing speed:	30-50mm/s
Bed temp.:	90-105°C
Chamber temp.:	N/A
Fan:	Off
Drying settings:	75°C for 6h
Annealing:	90°C for 2h

Material Properties



PolyLite™ PC

Regular A collection of commonly used colors.

Transparent

Material: PolyLite™ PC **Range:** Professional

AKG

PolyMax™

PolyMax™ is a family of advanced 3D printing filaments produced with Polymaker's Nano-Reinforcement technology. This technology boosts the toughness of your 3D printed parts to deliver exceptional mechanical properties and printing quality. Covering some of the most commonly used 3D printing materials, each offering best in class mechanical properties.

PolyMax™ PLA

Extremely tough PLA

Good printability

Prints reliably

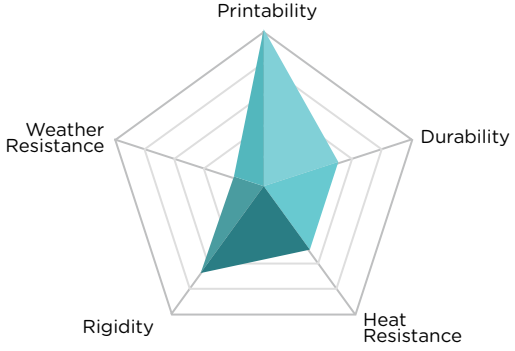
Description

PolyMax™ PLA is the pinnacle of our PLA range, mechanically outperforming ABS while still carrying the ease of use printing characteristics of PLA. Compared to regular PLA, PolyMax™ PLA has 5 times the durability, allowing your 3D printed parts to absorb impacts without displaying brittle failure modes.

Printing Settings

Printing temp.:	190-230°C
Printing speed:	40-60mm/s
Bed temp.:	25-60°C
Chamber temp.:	N/A
Fan:	On
Drying settings:	55°C for 6h
Annealing:	N/A

Material Properties



PolyMax™ PLA

Regular A collection of commonly used colors.

Black

White

Grey

Red

Pink

Blue

Green

Orange

Yellow

Polymaker Teal

Purple

FDE Beige

PolyMax™ PETG

Extremely tough PETG

Excellent all-rounder

Good layer adhesion

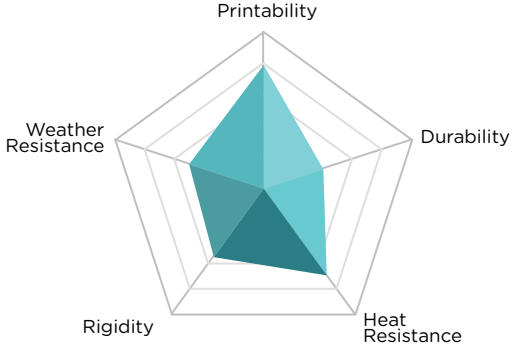
Description

PolyMax™ PETG offers better mechanical properties than any other PETG making it a good candidate for a wide range of applications. PolyMax™ PETG is a very good all-rounder providing: ease of printing, heat resistance, durability and strength. It can be used for a wide range of applications covering functional prototyping, end-use products, brackets, spare parts, and robotic parts.

Printing Settings

Printing temp.:	230-240°C
Printing speed:	30-50mm/s
Bed temp.:	70-80°C
Chamber temp.:	N/A
Fan:	Turn off - 20%
Drying settings:	65°C for 6h
Annealing:	N/A

Material Properties



PolyMax™ PETG

Regular A collection of commonly used colors.

Black

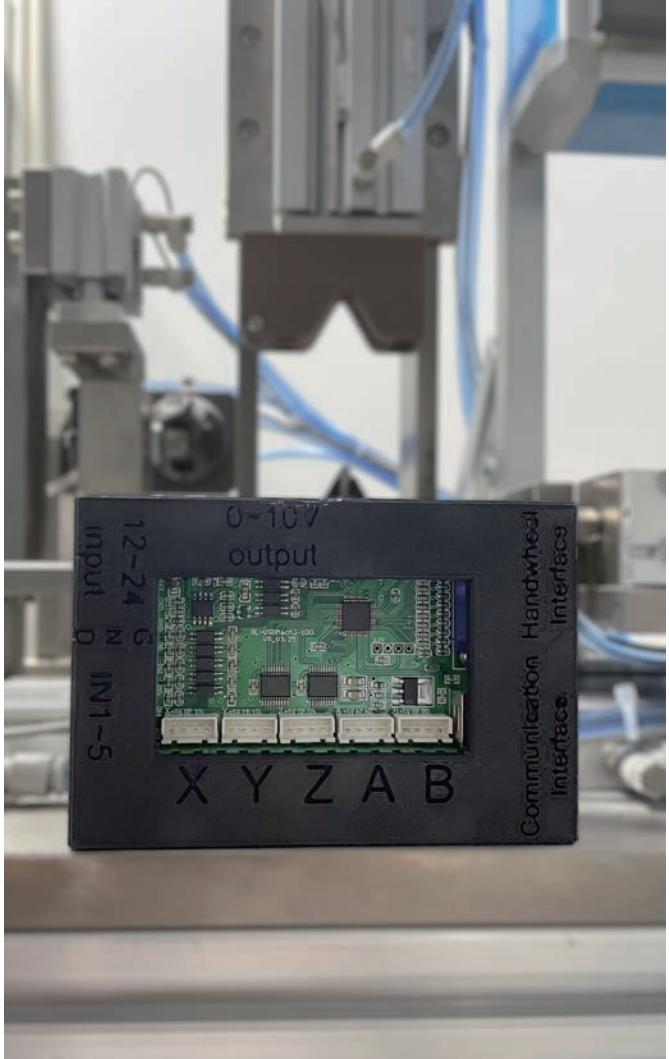
White

PolyMax™ PETG-ESD

Extremely tough PETG

ESD Safety

Excellent all-rounder



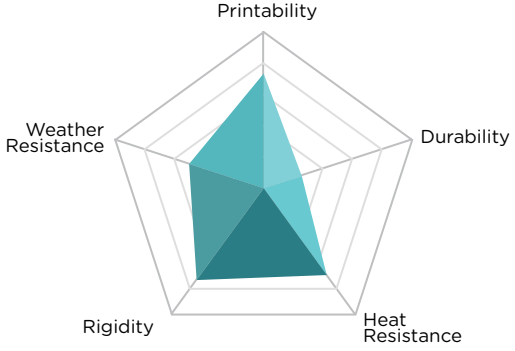
Description

PolyMax™ PETG-ESD pairs electrostatic dissipation (ESD) with an improved toughness PETG. PolyMax™ PETG-ESD is compounded with carbon nanotubes that allow it to dissipate electrostatic charges thanks to its very low surface resistivity. This innate property offers protection to delicate electronics during the electronic assembly processes or when printing electronical housings.

Printing Settings

Printing temp.:	250-290˚C
Printing speed:	30-50mm/s
Bed temp.:	70-80˚C
Chamber temp.:	N/A
Fan:	OFF
Drying settings:	65˚C for 6h
Annealing:	N/A

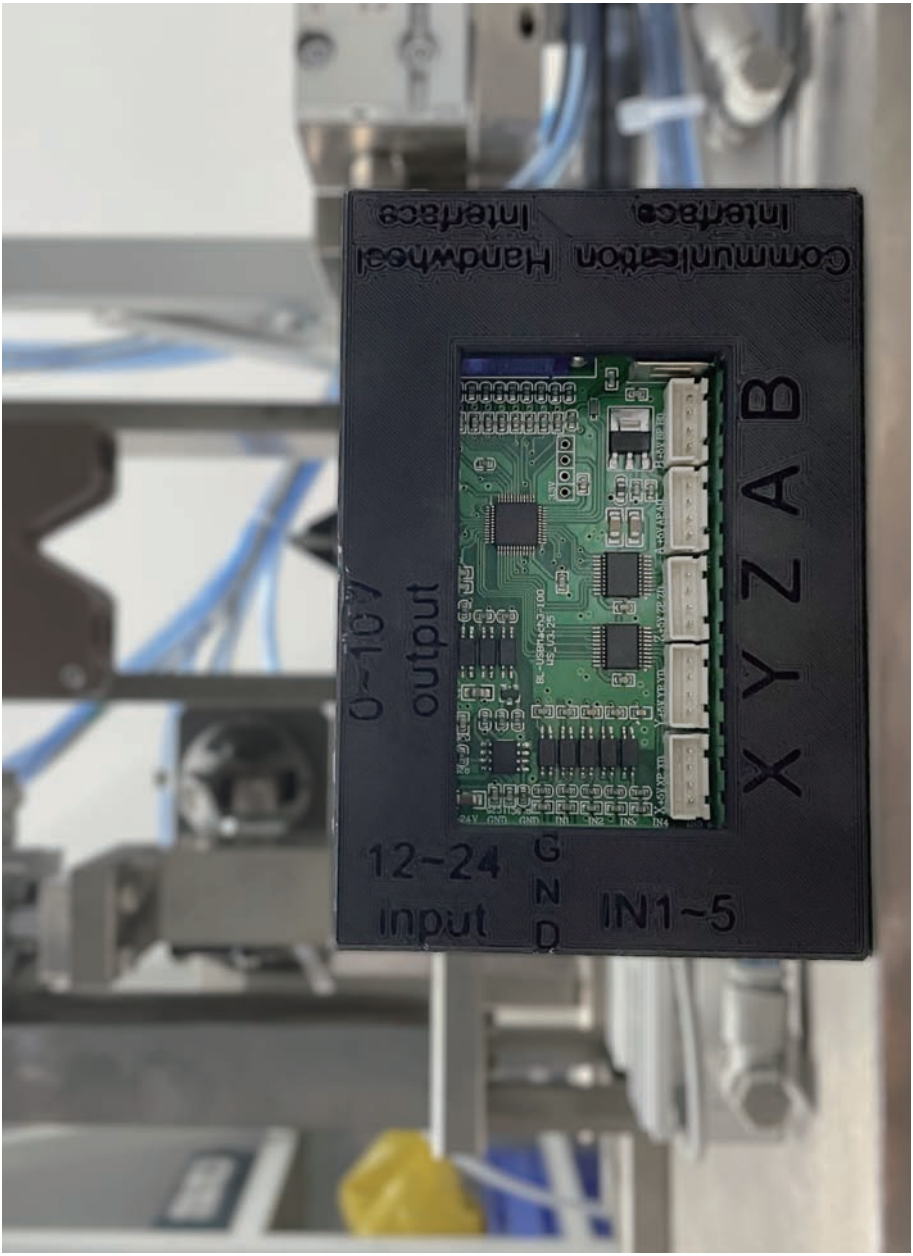
Material Properties



PolyMax™ PETG-ESD

Regular A collection of commonly used colors.

Black


Communication Handwheel
Interface Interface
X Y Z A B
0-10V output
12-24 input
GND
IN1~5

PolyMax™ PC

Extremely tough PC

Heat resistant

Good layer adhesion

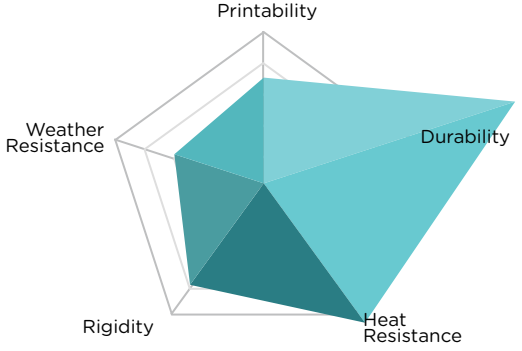
Description

PolyMax™ PC is an engineering PC filament combining excellent strength,toughness, heat resistance and printing quality. It outperforms many other choices of PC while still printing at a relatively low printing temperature. With a softening point of 113°C it can operate in demanding environments where impact resistance, heat resistance and vibrations occur.

Printing Settings

Printing temp.:	250-270°C
Printing speed:	30-50mm/s
Bed temp.:	90-105°C
Chamber temp.:	N/A
Fan:	Off
Drying settings:	75°C for 6h
Annealing:	90°C for 2h

Material Properties



PolyMax™ PC

Regular A collection of commonly used colors.

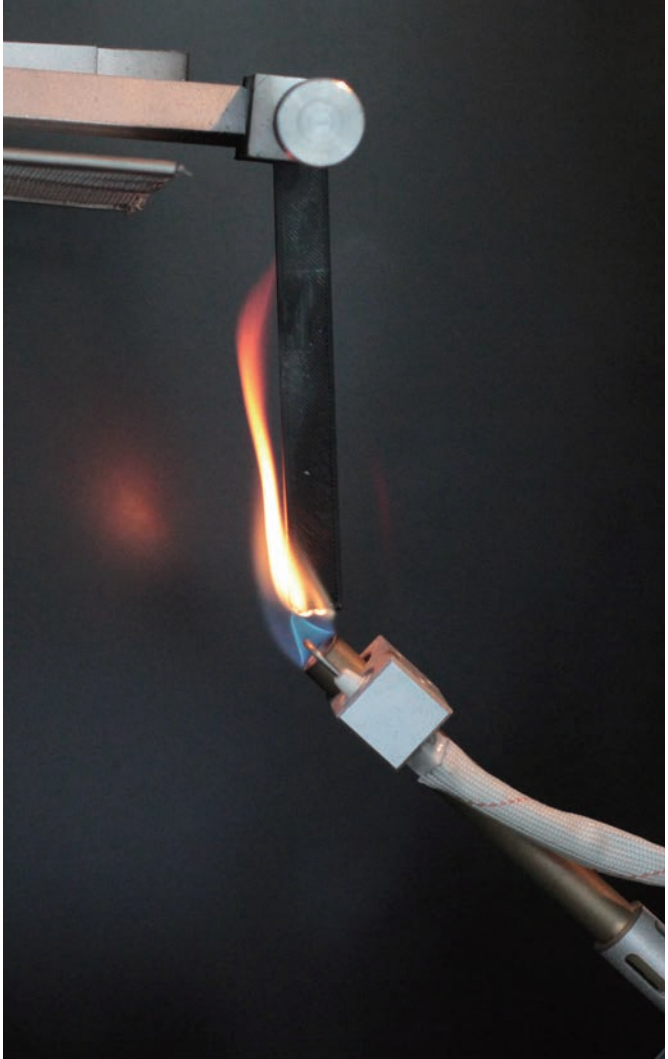
Black White Grey Red Blue

PolyMax™ PC-FR

Flame retardant

Heat resistant

Strong and tough



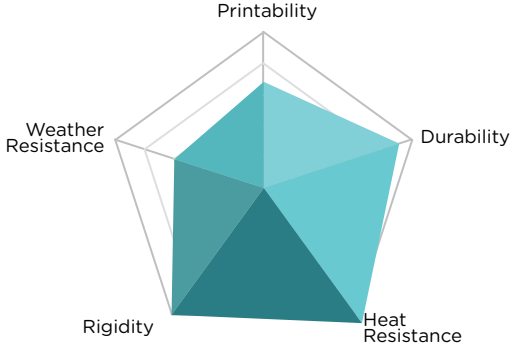
Description

PolyMax™ PC-FR is a fire-retardant PC filament displaying strength and toughness whilst also achieving a V0 score in the UL94 flame retardancy test. PolyMax™ PC-FR can reduce the intensity of a fire or slow/stop the spread of fire due to its self-extinguishing characteristics.

Printing Settings

Printing temp.:	250-270°C
Printing speed:	30-50mm/s
Bed temp.:	90-105°C
Chamber temp.:	90-100°C
Fan:	Off
Drying settings:	75°C for 6h
Annealing:	90°C for 2h

Material Properties



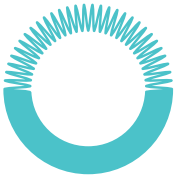
PolyMax™ PC-FR

Regular A collection of commonly used colors.

Black

White

@SamPurdie



PolyFlex™

PolyFlex™ is a family of high-quality flexible materials that that allows your 3D printed parts to take on new shapes after printing. Flexible materials are extremely durable and cannot be measured in the same way as other filaments. The PolyFlex™ family offers some flexibility to your designs allowing you to stretch your ideas even further.

PolyFlex™ TPU90

Flexible with shore 90A

Good printability

UV resistance

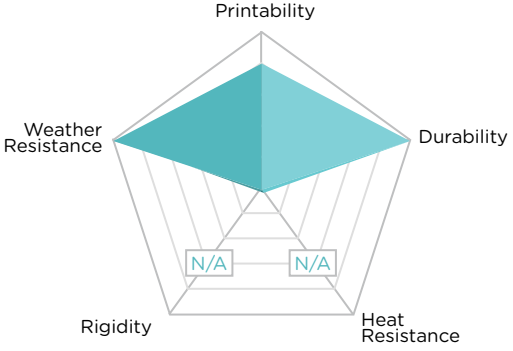
Description

PolyFlex™ TPU90, created from Covestro's Addigy® TPU family offers the highest degree of flexability in the PolyFlex™ family. With a shore hardness of 90A and an elongation to break of 585% this flexible filament is extremely soft while still being printable. TPU90 is certified with ISO10993 allowing it to be used for medical and skin contact devices.

Printing Settings

Printing temp.:	210-230°C
Printing speed:	30-60mm/s
Bed temp.:	25-60°C
Chamber temp.:	N/A
Fan:	On
Drying settings:	70°C for 8h
Annealing:	N/A

Material Properties



PolyFlex™ TPU90

Regular A collection of commonly used colors.

Black

White

Grey

Polymaker Teal

Clear

PolyFlex™ TPU95

Flexible with shore 95A

Good printability

Extremely durable

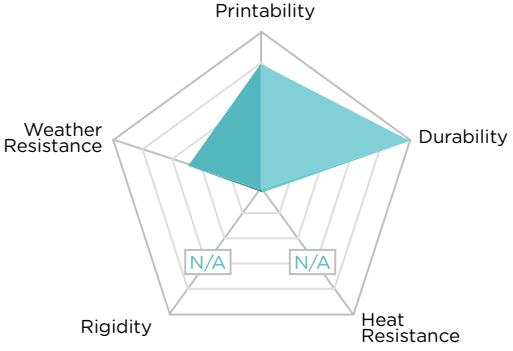
Description

PolyFlex™ TPU95 is a flexible filament with a shore hardness of 95A which suits it perfectly to most flexible applications. Fine tuning the wall thickness and infill when printing can adjust the flexibility of your printed part. TPU95 is extremely durable and able to stretch more than 3 times its original length without breaking.

Printing Settings

Printing temp.:	210-230°C
Printing speed:	20-40mm/s
Bed temp.:	25-60°C
Chamber temp.:	N/A
Fan:	On
Drying settings:	70°C for 8h
Annealing:	N/A

Material Properties



PolyFlex™ TPU95

Regular A collection of commonly used colors.

Black White Red Blue Yellow Orange Pink

Flexible and easy to print

PolyFlex™ TPU95-HF

Flexible with shore 95A

High flow

UV resistance

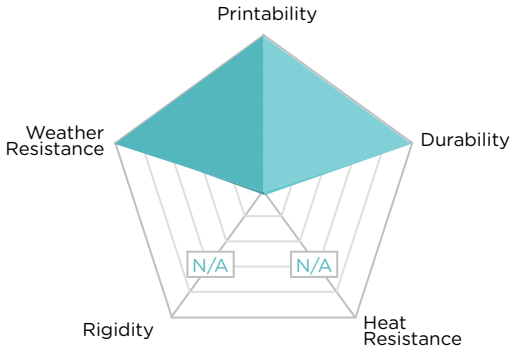
Description

HF stands for High flow and this flexible filament has a melt index higher than some PLA filaments. This means it can be printed faster than all other flexible filaments and all printing characteristics, such as, retraction and overhangs are improved. Created from Covestro's Addigy® family, TPU95-HF combines with its UV resistance, flexibility and high-speed printing.

Printing Settings

Printing temp.:	200-220°C
Printing speed:	40-100mm/s
Bed temp.:	25-50°C
Chamber temp.:	N/A
Fan:	ON
Drying settings:	70°C for 8h
Annealing:	N/A

Material Properties

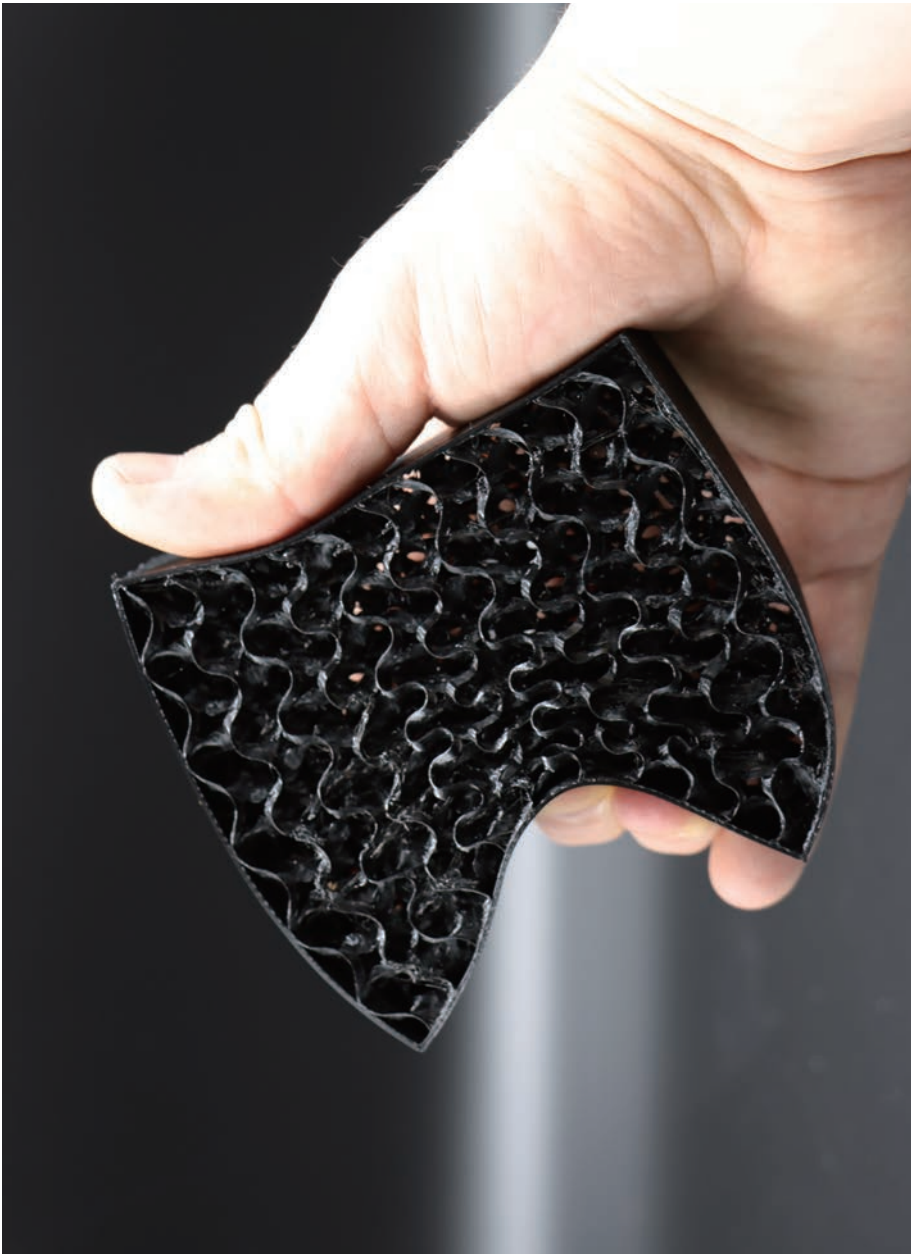


PolyFlex™ TPU95-HF

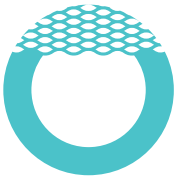
Regular A collection of commonly used colors.

Black

White



polymaker
LSEV
@XEV



PolyMide™

PolyMide™ is a family of Nylon/polyamide based filaments. Produced with Polymaker's Warp-Free™ technology, PolyMide™ filaments deliver engineering properties intrinsic to Nylon and ease of printing on open and closed bed 3D printers. Nylon offers some of the best mechanical properties of any material and the fiber reinforced materials boost these properties even further.

PolyMide™ CoPA

High heat resistance

Balanced mechanical properties

Dimensionally stable during printing

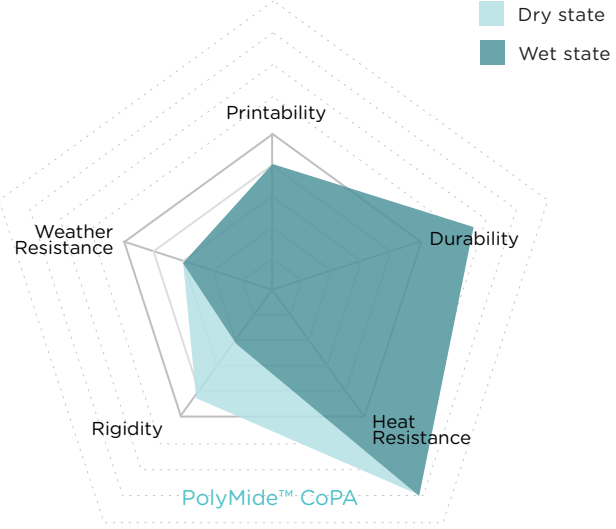
Description

PolyMide™ CoPA is a copolymer of Nylon 6 and Nylon 6,6 combining high tensile strength properties from Nylon 6 with heat resistance properties from Nylon 6.6. Warp-Free™ technology provides ease of printing by slowing down the crystallization allowing CoPA to be easily printed on open bed printers. Displaying outstanding mechanical and thermal properties, CoPA is suited for parts in demanding environments.

Printing Settings

Printing temp.:	250-270°C
Printing speed:	30-60mm/s
Bed temp.:	25-50°C
Chamber temp.:	N/A
Fan:	Off
Drying settings:	100°C for 8h
Annealing:	80°C for 6h

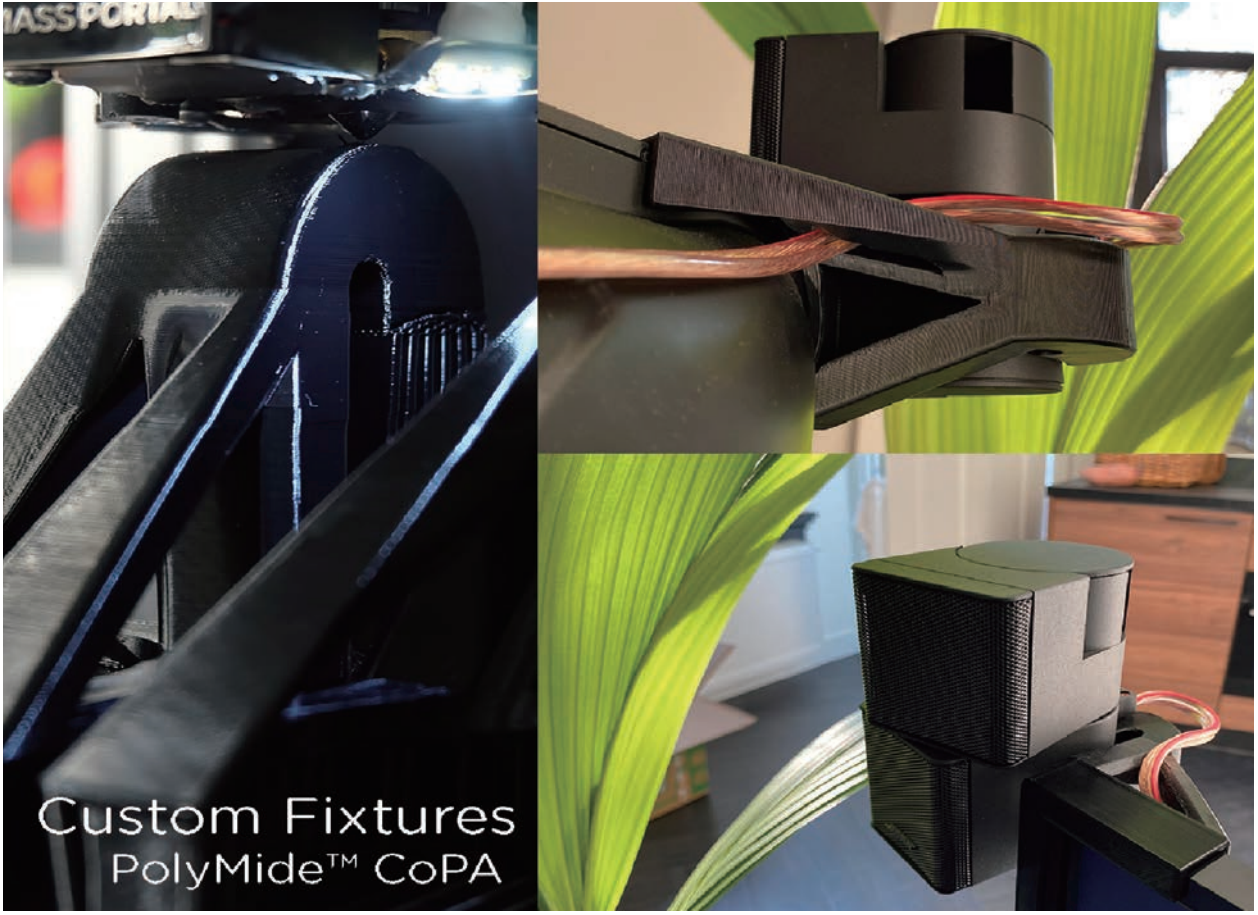
Material Properties



Regular A collection of commonly used colors.

Black

Natural


Custom Fixtures
PolyMide™ CoPA

PolyMide™ PA612-CF

Low moisture sensitivity

Excellent mechanical properties

Warp free

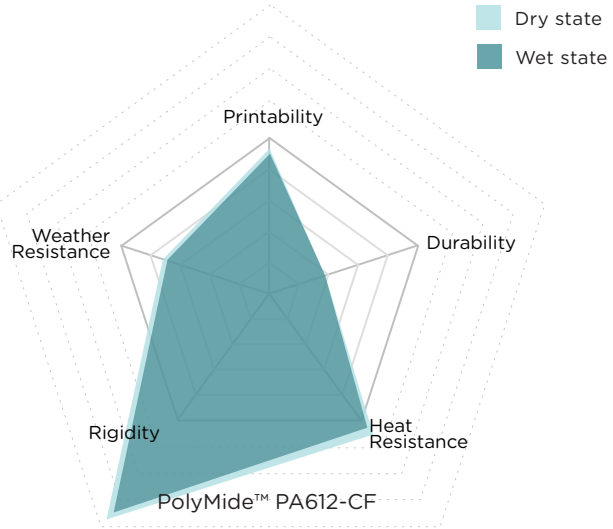
Description

PolyMide™ PA612-CF is a carbon fiber reinforced polyamide filament based on a copolymer of PA6 and PA12. Thanks to its chemical structure, this product has lower moisture sensitivity compared to PA6/66 and PA6-based materials, and better mechanical properties than PA12-based materials. In addition, the carbon fiber reinforcement and Warp-free technology enhance the dimensional stability of the prints produced with this material.

Printing Settings

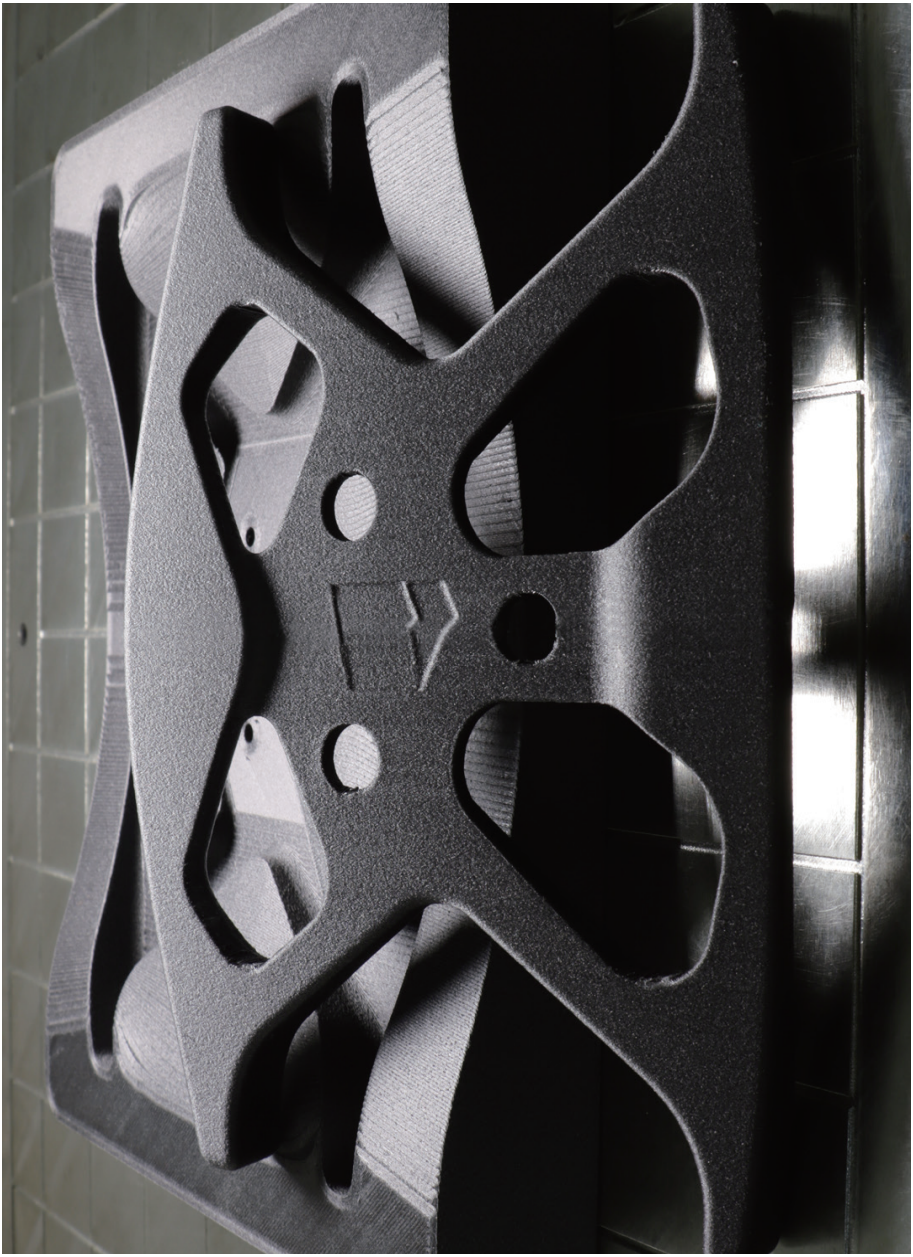
Printing temp.:	250-300°C
Printing speed:	30-60mm/s
Bed temp.:	25-50°C
Chamber temp.:	N/A
Fan:	Off
Drying settings:	100°C for 8h
Annealing:	80°C for 6h

Material Properties



Regular A collection of commonly used colors.

Black

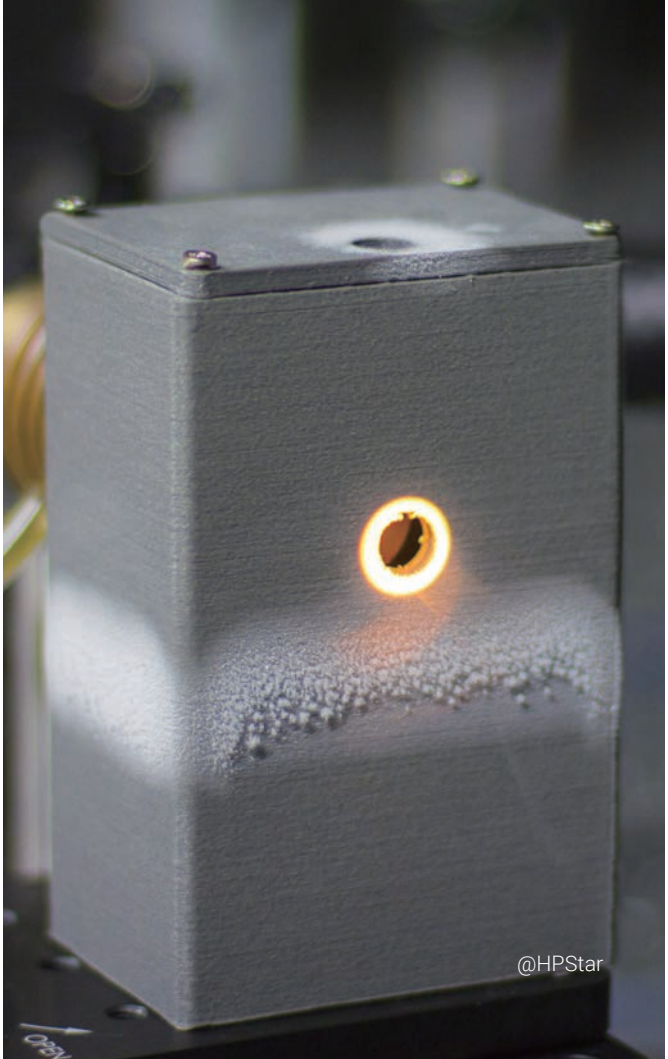


PolyMide™ PA6-GF

Excellent isotropic mechanical properties

High heat resistance

Excellent dimension stability during printing



Description

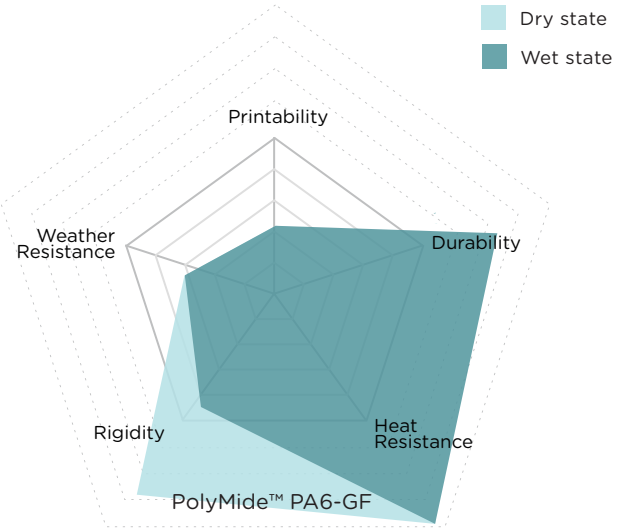
PolyMide™ PA6-GF is a glass fiber reinforced Nylon 6 filament. The material exhibits excellent thermal and mechanical properties without sacrificing the layer adhesion or printability. PolyMide™ PA6-GF is strong, durable and features a heat deflection temperature of 191°C. It can be used in applications where stiffness and durability are paramount.

Printing Settings

Printing temp.:	280-300°C
Printing speed:	60mm/s
Bed temp.:	30-60°C
Chamber temp.:	25-50°C
Fan:	Off
Drying settings:	100°C for 8h
Annealing:	80°C for 6h

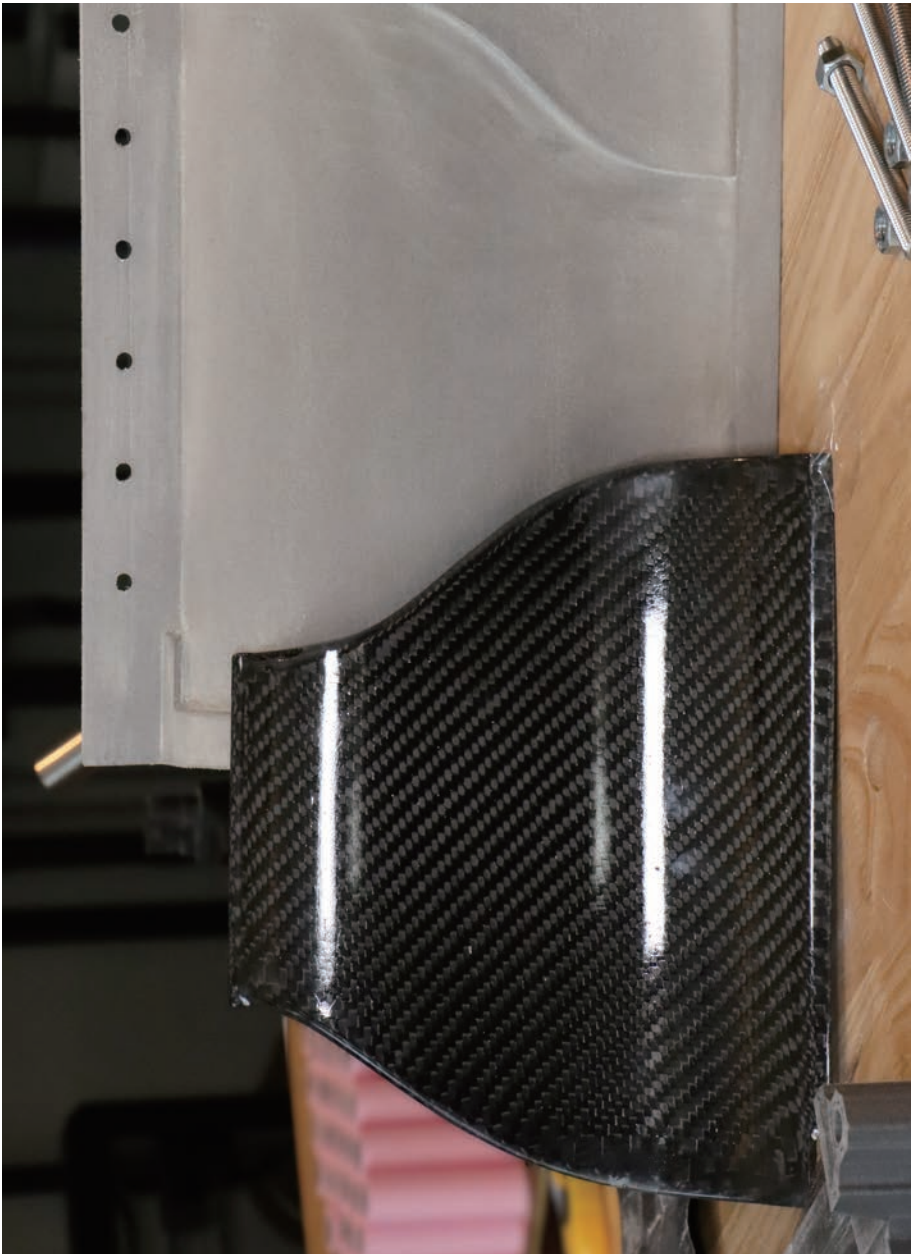
*hardened nozzle required

Material Properties



Regular A collection of commonly used colors.

Grey



PolyMide™ PA6-CF

Excellent isotropic rigidity

High heat deflection temperature

Excellent dimension stability during printing

Description

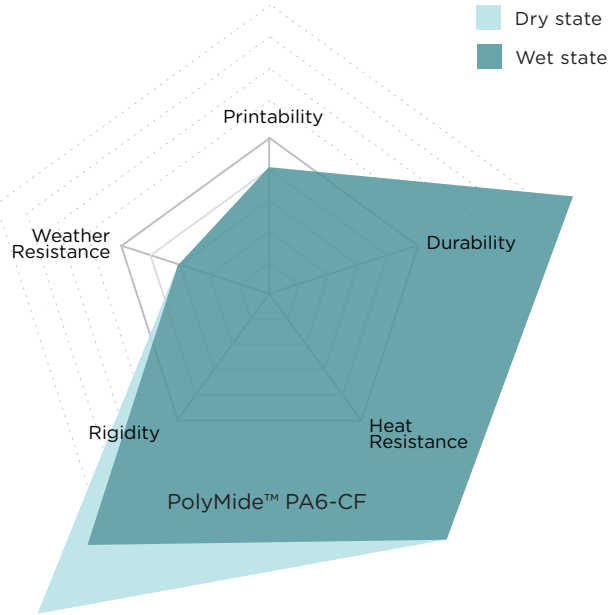
PolyMide™ PA6-CF is a 20% carbon fiber reinforced Nylon 6 filament. The carbon fiber reinforcement provides significantly improved stiffness, strength and heat resistance with outstanding layer adhesion thanks to Fiber Adhesion™ Technology. PolyMide™ PA6-CF outperforms almost every 3D printing material, offering extreme durability and functionality while featuring a heat deflection temperature of 215°C.

Printing Settings

Printing temp.:	280-300°C
Printing speed:	25-50mm/s
Bed temp.:	30-60°C
Chamber temp.:	N/A
Fan:	Off
Drying settings:	100°C for 8h
Annealing:	80°C for 6h

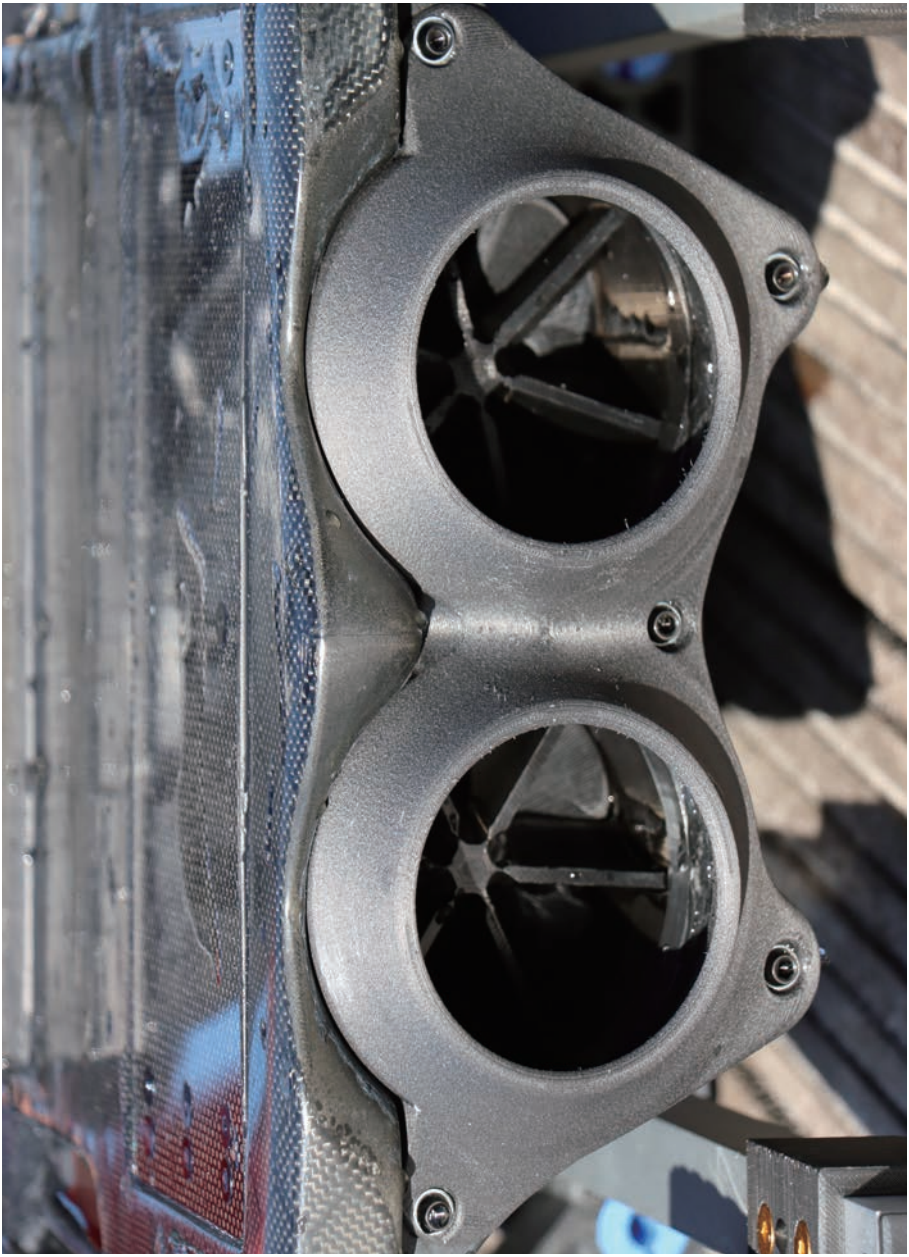
*hardened nozzle required

Material Properties



Regular A collection of commonly used colors.

Black



PolyMide™ PA12-CF

Excellent surface finish

Low moisture sensitivity

Excellent dimension stability during printing

Description

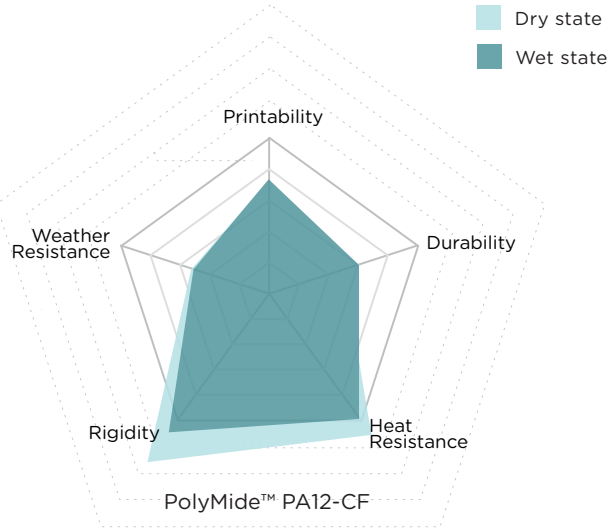
PolyMide™ PA12-CF is a carbon fiber reinforced Nylon 12 filament. The main advantage of Nylon 12 over Nylon 6 filaments is its low moisture sensitivity. This improves the handling, storing and printing capabilities while still offering superior mechanical properties compared to other filaments.

Printing Settings

Printing temp.:	260-300°C
Printing speed:	30-60mm/s
Bed temp.:	25-50°C
Chamber temp.:	N/A
Fan:	Off
Drying settings:	100°C for 8h
Annealing:	80°C for 6h

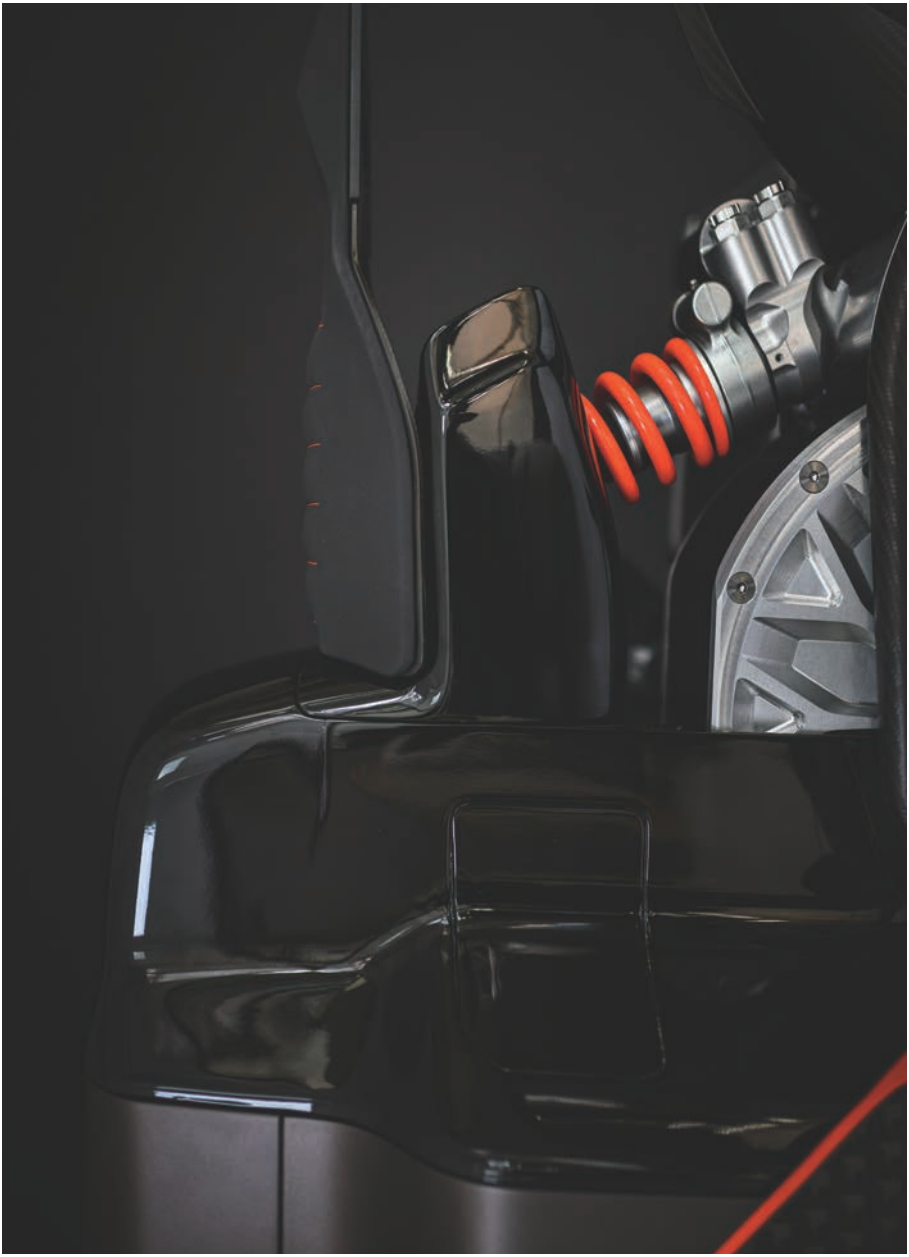
*hardened nozzle required

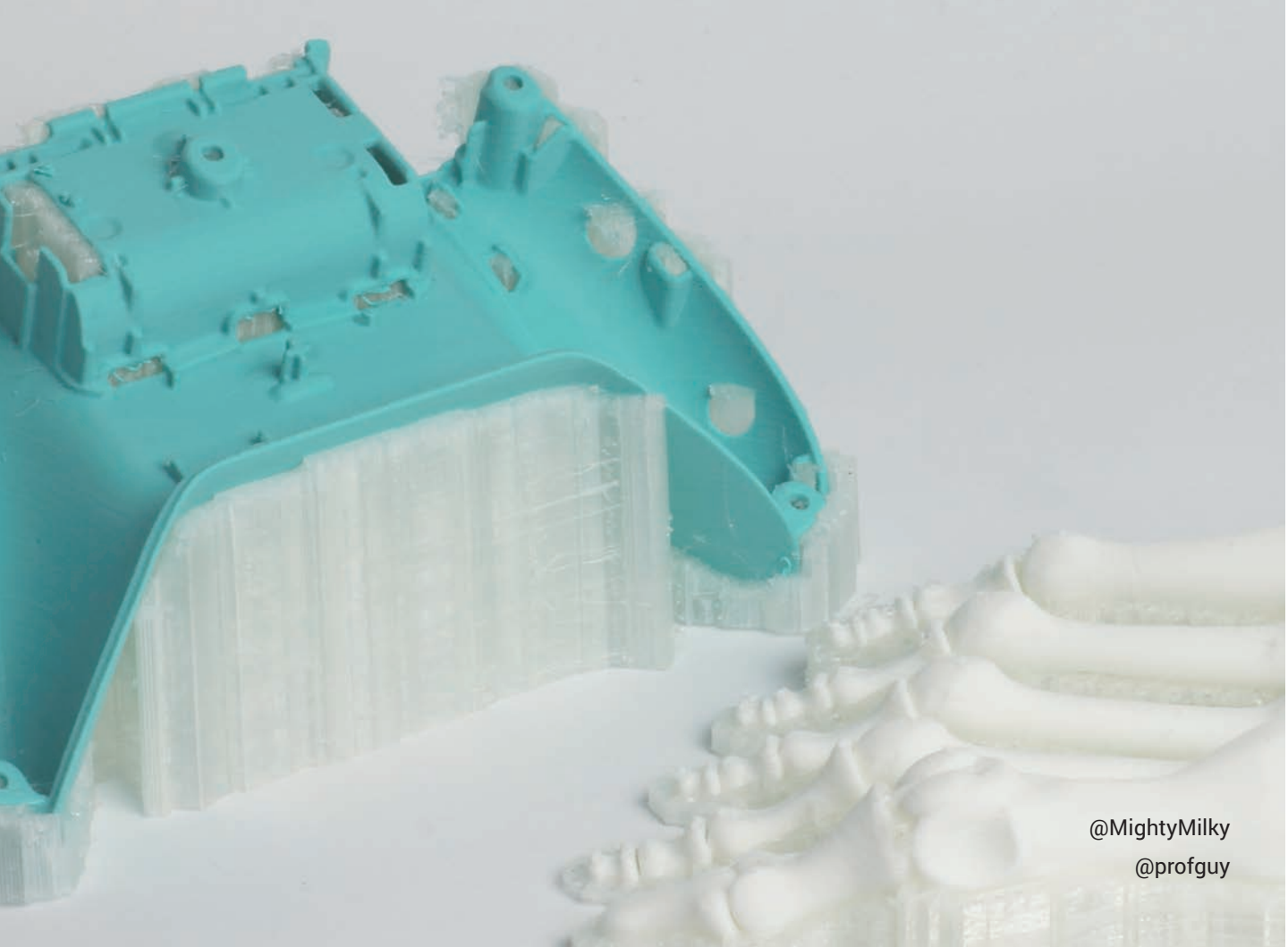
Material Properties



Regular A collection of commonly used colors.

Black




@MightyMilky
@profguy

PolyDissolve™

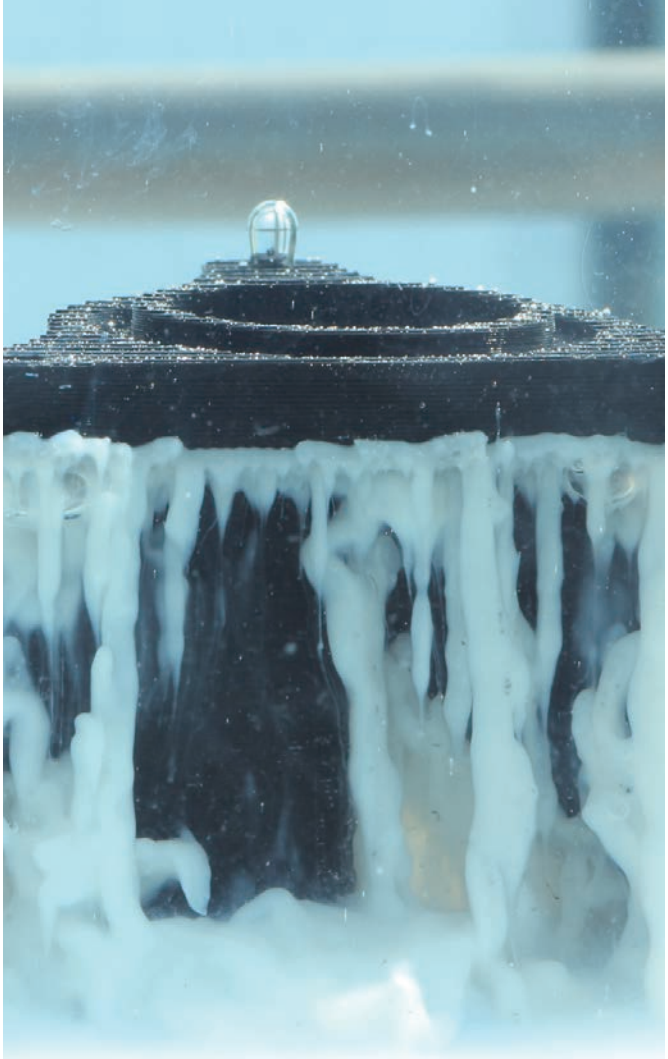
PolyDissolve™ is a family of dissolvable support filaments which can dissolve very quickly in water after printing. This family offers a support solution for complex geometries and internal cavities adding a hands-free support removal process to your printing workflow. By unlocking new geometries, it enables a greater freedom of design where breakaway support might not be accessible after printing.

PolyDissolve™ S1

Compatible with multiple materials

Good solubility

Excellent support interface



Description

PolyDissolve™ S1 is a water dissolvable support material that's compatible with PLA, TPU, PVB and Nylon filaments from our portfolio. It is specifically engineered to have a perfect interface with these materials, supporting them while printing while also displaying accelerated solubility in room temperature water after printing.

Printing Settings

Printing temp.:	215-225°C
Printing speed:	30-40mm/s
Bed temp.:	25-60°C
Chamber temp.:	N/A
Fan:	On
Drying settings:	80°C for 12h
Annealing:	N/A

Compatibility

PLA based material	++
PETG based material	+
ABS/ASA based material	--
PC based material	--
PVB based material	++
TPU based material	++
Short-chain Nylon based material	--
Long-chain Nylon based material	-

From Polymaker™ portfolio

Regular A collection of commonly used colors.

Natural

Specialty

The Specialty family includes a series of unique filaments from Polymaker that can unlock new 3D printing applications for a range of different industries. Due to their individual abilities these materials cannot be classified like other Polymaker materials as each one displays special characteristics or unique properties.

PolySmooth™

Safe and easy to post process

Good printability

Balanced mechanical properties

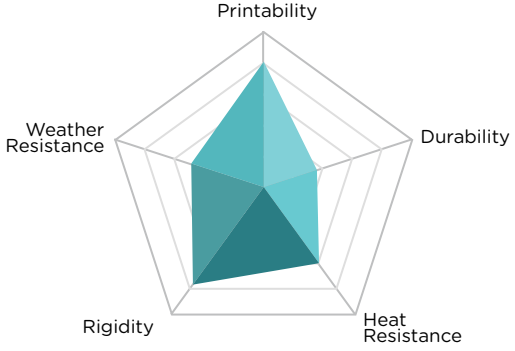
Description

PolySmooth™ is a unique, easy-to-print filament designed for hands-free post processing with isopropyl alcohol or ethanol. The surface can be smoothed to remove all the layer lines leaving a smooth, glossy, homogenous surface. Figurines with small details or product prototypes that require an injection moulded finish can all benefit from Layer Free™ Technology.

Printing Settings

Printing temp.:	190-220°C
Printing speed:	40-60mm/s
Bed temp.:	25-70°C
Chamber temp.:	N/A
Fan:	On
Drying settings:	50°C for 12h
Annealing:	N/A

Material Properties



PolySmooth™

Regular A collection of commonly used colors.

After Polishing
Before Polishing

Transluscent A collection of colored semi-transparent colors.

Transparent

PolyWood™

No risk of clogging

Clean matte finish

Light weight

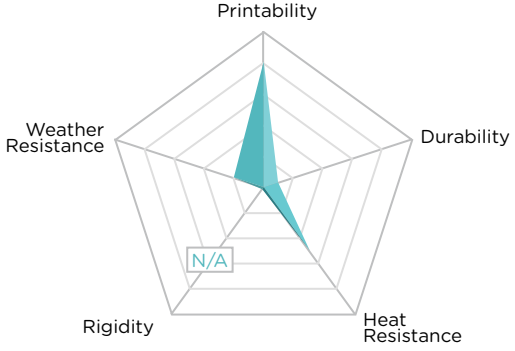
Description

PolyWood™ is a wood mimic filament containing no actual wood powder, which removes all risks of nozzle clogs. PolyWood™ is made entirely with PLA using Polymaker's Stabilized Foaming™ technology which reduces the density of the PLA by 30%. The printed models take on a unique matte surface finish which when printed at high resolution can completely mask the layers.

Printing Settings

Printing temp.:	190-210°C
Printing speed:	30-50mm/s
Bed temp.:	25-60°C
Chamber temp.:	N/A
Fan:	On
Drying settings:	55°C for 6h
Annealing:	N/A

Material Properties



PolyWood™

Regular A collection of commonly used colors.

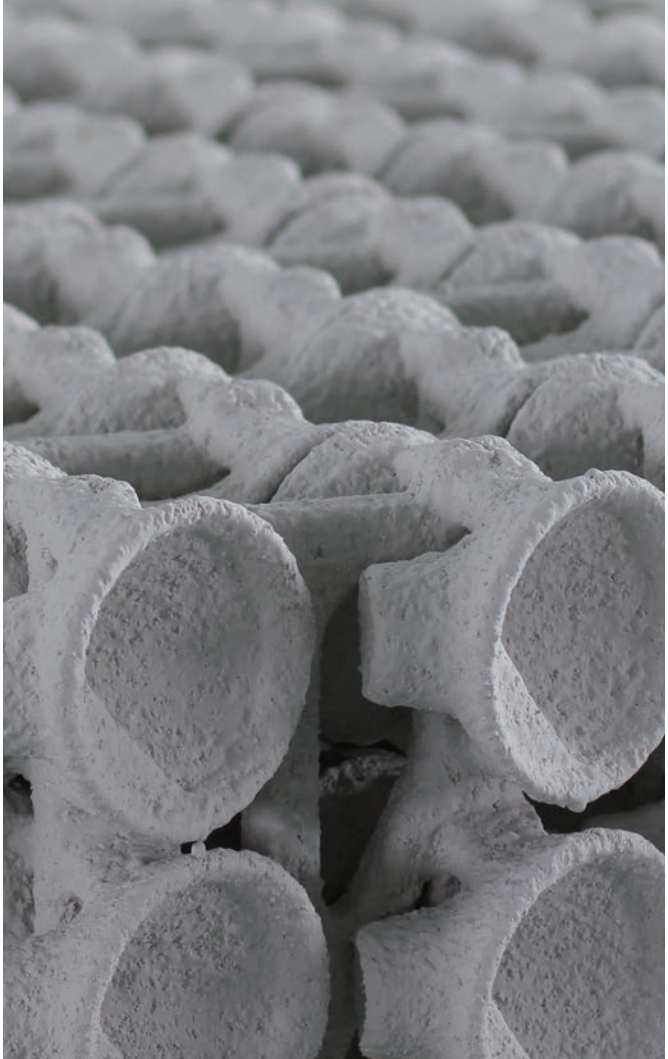
Wood

PolyCast™

Safe and easy to post process

Good printability

Burn out cleanly

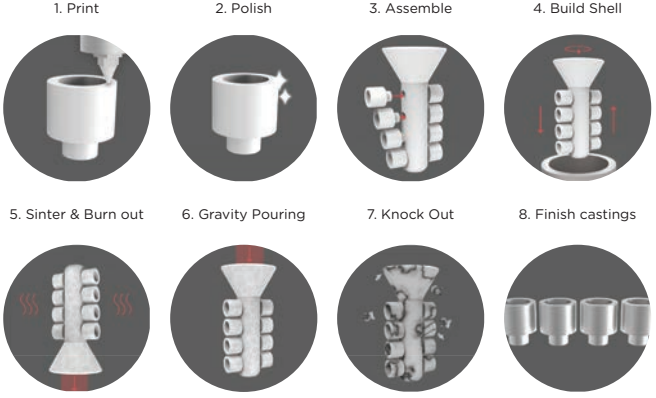


Description

PolyCast™ is an easy to print filament designed specifically for investment casting applications. Featuring Ash Free™ Technology, 3D printed patterns in PolyCast™ can be completely vaporized when vitrifying the ceramic investment, typically leaving an ash residue of <0.003% by weight. PolyCast™ significantly cuts down both the cost and lead time by eliminating wax injection mould tooling process.

Printing Settings

Printing temp.:	190-220°C
Printing speed:	40-60mm/s
Bed temp.:	25-70°C
Chamber temp.:	N/A
Fan:	On
Drying settings:	50°C for 12h
Annealing:	N/A



Regular A collection of commonly used colors.

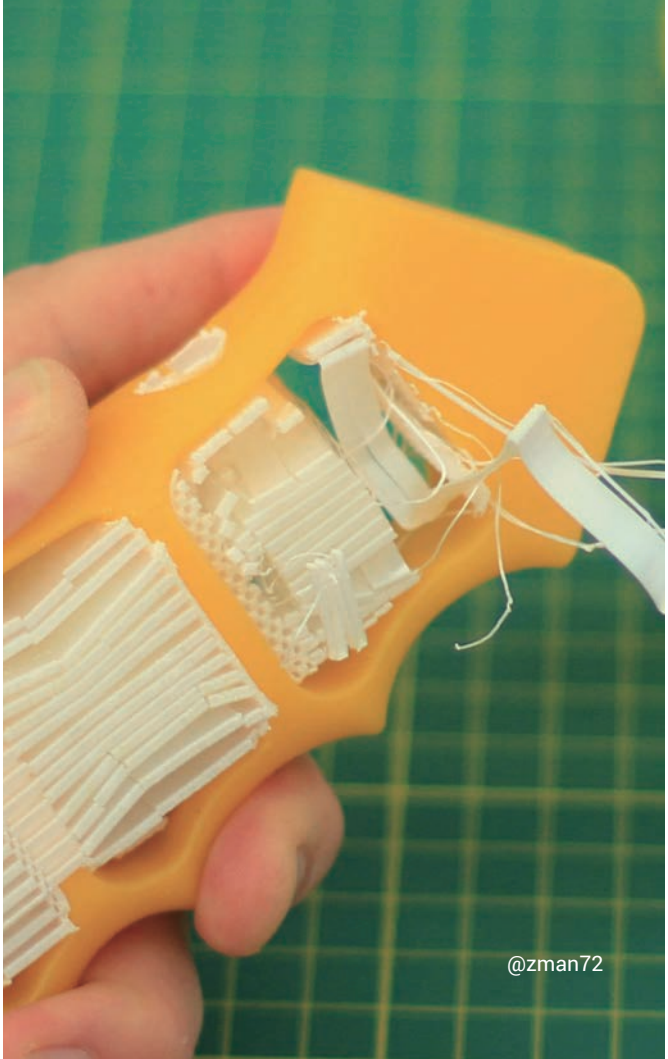
Natural

PolySupport™

Easy to break away

Good printability

Perfect support interface with PLA



Description

PolySupport™ is a break away support for Polymaker PLA based filaments. It has a perfect interface with PLA, strong enough to support it while easily removable by hand, in 9 out of 10 support applications it's the quickest and easiest option. PolySupport™ is also compatible with TPU, PC and PVB based materials from the Polymaker portfolio.

Printing Settings

Printing temp.:	220-230°C
Printing speed:	20-40mm/s
Bed temp.:	25-60°C
Chamber temp.:	N/A
Fan:	On
Drying settings:	55°C for 6h
Annealing:	N/A

Compatibility

PLA based material	++
PETG based material	-
ABS/ASA based material	-
PC based material	+
PVB based material	+
TPU based material	+
Short-chain Nylon based material	--
Long-chain Nylon based material	--

From Polymaker™ portfolio

Regular A collection of commonly used colors.

Pearl
White

PolySupport™ for PA12

Easy to break away

Good printability

Prefect support interface with PA12 based material

Description

PolySupport™ for PA12 is a break away support specifically engineered for PA12 based filaments. It has a perfect interface with long-chain nylons, strong enough to support it and easily removable by hand. PolySupport™ for PA12 prints at a similar temperature to PA12 and is compatible with open, enclosed and heated chambers. The filament is colored green so its easy to see and remove after printing.

Printing Settings

Printing temp.:	270-300˚C
Printing speed:	30-60mm/s
Bed temp.:	50-80˚C
Chamber temp.:	N/A
Fan:	Off
Drying settings:	100˚C for 8h
Annealing:	N/A

Compatibility

PLA based material	NA
PETG based material	NA
ABS/ASA based material	NA
PC based material	NA
PVB based material	NA
TPU based material	NA
Short-chain Nylon based material	NA
Long-chain Nylon based material	++

From Polymaker™ portfolio

Regular A collection of commonly used colors.

Grass Green

Polymaker™ PC-ABS

Excellent toughness and heat resistant

Good surface finish

Compatible with metal plating

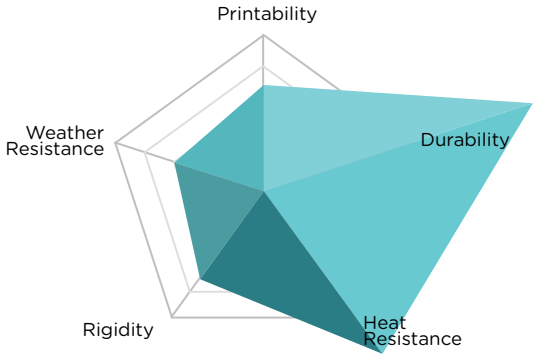
Description

Polymaker™ PC-ABS is a PC/ABS polymer blend which offers excellent toughness and heat resistance while displaying a good surface finish and good compatibility with metal electroplating. Polymaker™ PC-ABS characteristics make it ideal for automotive interior parts such as dashboard, door handles or instrument panels.

Printing Settings

Printing temp.:	250-270°C
Printing speed:	30-50mm/s
Bed temp.:	90-105°C
Chamber temp.:	90-100°C
Fan:	Off
Drying settings:	75°C for 6h
Annealing:	90°C for 2h

Material Properties



Polymaker™ PC-ABS

Regular A collection of commonly used colors.

Black

White

Polymaker™ PC-PBT

Good mechanical and thermal properties

Good toughness at low temperature

Good chemical resistance

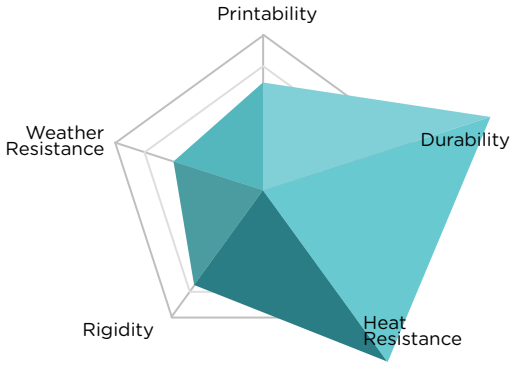
Description

Polymaker™ PC-PBT is a PC/PBT polymer blend which offers good heat resistance, however, its key feature is toughness at low temperatures (-30˚C) where other plastics would become brittle. PC-PBT also features good chemical resistance and its characteristics make it ideal for automotive exterior parts such as bumpers, roof rail brackets or door handles.

Printing Settings

Printing temp.:	260-280°C
Printing speed:	30-50mm/s
Bed temp.:	100-115°C
Chamber temp.:	100-110°C
Fan:	Off
Drying settings:	75°C for 6h
Annealing:	90°C for 2h

Material Properties



Polymaker™ PC-PBT

Regular A collection of commonly used colors.

Black

Natural

Polymaker™ Draft PLA

Large

Bulk pack

Good printability

Matte surface

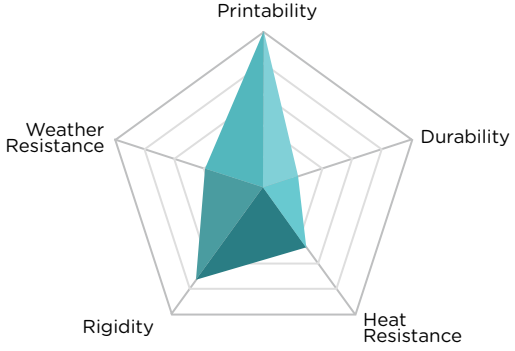
Description

Draft PLA is your go-to recycled PLA bulk pack featuring 10 spools of high-quality filament, offering unbeatable value for money. Perfect for daily use, this filament allows easy drafting of prototypes and rapid iteration of designs for form and function. Unlock the power of seamless prototyping with Draft PLA, making your creative process smoother than ever before.

Printing Settings

Printing temp.:	190-230°C
Printing speed:	40-60mm/s
Bed temp.:	25-60°C
Chamber temp.:	N/A
Fan:	On
Drying settings:	55°C for 6h
Annealing:	N/A

Material Properties



Polymaker™ Draft PLA

Regular A collection of commonly used colors.

Black

polymaker
Polymaker
Draft PLA
Printing Speed:
40-60mm/s
Printing Temp:
190-230°C
Bed Temp:
25-60°C
Fan:
ON
*Affordable does not mean low quality"
-Polymaker
Polymaker_3D
Spool & Box made from recycled material
polymaker
Polymaker
Draft PLA
Printing Speed:
40-60mm/s
Printing Temp:
190-230°C
Bed Temp:
25-60°C
Fan:
ON
*Affordable does not mean low quality"
-Polymaker
Polymaker_3D
Spool & Box made from recycled material

PolyBox
Edition II

Hardware

Polymaker Hardware family offers 3D printing accessories designed to optimize the user experience with both their 3D printers and their filaments.

PolyBox™

PolyBox™ is a dry storage box designed to provide the optimum environment for 3D printing filaments. The PolyBox™ is compatible with all 3D printers and can house two 1kg spools or one 3kg spool. Featuring 8 ball bearings and a thermo-hygrometer you can print, monitor and store your filaments simultaneously.

Polysher™

The Polysher™ is a desktop post processing unit designed to remove layer lines from PolySmooth™ and PolyCast™ 3d printed parts. The Polysher™ uses Polymaker's Layer-Free™ technology to create a fine mist of alcohol which evenly smooths the model leaving a smooth and glossy surface.

New Packaging

The replacement of the Cardboard Spool

Green source:

The cardboard used to create the spool and packaging comes from 100% recycled sources and is recyclable after use in generic paper recycling.

Outer design:

The new cardboard spool features a thick, around 3mm pressed and die-cut cardboard spool face, glued onto a strip rolled section of the cardboard tube. The thickness of the cardboard ensures the filament is well protected and the spool can roll very efficiently on all designs of spool holders both internally and externally mounted.

The addition of QR code:

The new spool features a QR code that takes customers to the product information sheet on www.polymaker.com alongside printing profiles, TDS, SDS, and all other documentation relevant to the filament. The paper product information sheet will no longer be shipped inside the packaging further reducing waste.

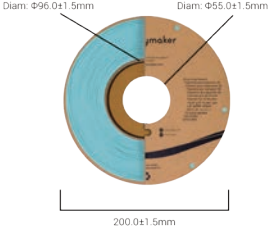
Spool Weight: **190g±10g**

500g

Spool Weight: **125g±10g**

600g

Spool Weight: **125g±10g**



750g

Spool Weight: **140±10g**

800g

Spool Weight: 140±10g

Diam: Φ96.0±1.5mm
Diam: Φ55.0±1.5mm
200.0±1.5mm

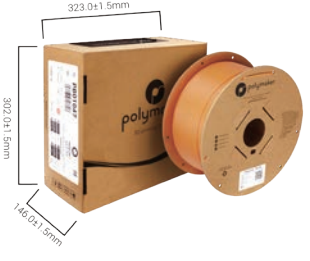
Spool Weight: 370g±22g

Diam: Φ160.0±1.5mm
Diam: Φ55.0±1.5mm
250.0±1.5mm

60.0±1.5mm
65.6±2.0mm

230.0±1.5mm
210.0±1.5mm
80.0±1.5mm

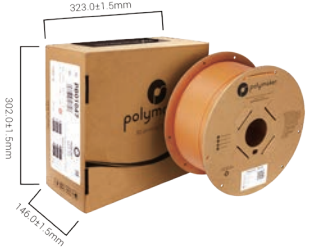
110.0±1.5mm
117.2±2.0mm


323.0±1.5mm
302.0±1.5mm
146.0±1.5mm

1kg

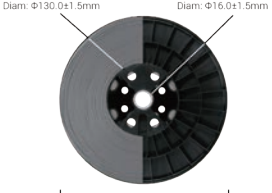
2kg

Spool Weight: **440g±22g**



3kg

Spool Weight: **440g±22g**



5kg

Polymaker Offices

Shanghai, China

Changshu, China

Houten, The Netherlands

Houston, USA

Mission

Polymaker is committed to simplifying creation by developing empowering 3D printing & material technologies for industries and consumers.

Contact Us

For any inquiries please contact:

inquiry@polymaker.com

For technical support please contact:

support@polymaker.com

The information provided in this document is intended to serve as basic guidelines on how a particular product can be used. Users can adjust the printing conditions based on their needs and actual situations. It is normal for the product to be used outside of the recommended ranges of conditions. Each user is responsible for determining the safety, lawfulness, technical suitability, and disposal/recycling practices of Polymaker materials for the intended application. Polymaker makes no warranty of any kind, unless announced separately, to the fitness for any particular use or application. Polymaker shall not be made liable for any damage, injury or loss induced from the use of Polymaker materials in any particular application

Simplify Creation

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